

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
 - a. The emergency stop button must be pulled toward the operator before the pump can be restarted.
3. If the emergency stop button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
 - a. after every mold change
 - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't pump if the cover is open.

Notes Injection Molding Machine Maintenance

Thomas Griffiths



Notes Injection Molding Machine Maintenance:

Decoding **Notes Injection Molding Machine Maintenance**: Revealing the Captivating Potential of Verbal Expression

In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its power to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Notes Injection Molding Machine Maintenance**," a mesmerizing literary creation penned with a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring impact on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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