

Run Code

Open Edit Close

File: /Home/Gcode/generic-gear.ngc

```

1 [Following is my generic-gear
2 #1=25(number of teeth)
3 #2=[360/#1](angle to turn ch
4 #3=.1(y clearance)
5 #4=-.05(X start of cut)
6 #5=2.2(X end of cut)
7 #6=0(starting A position)
8 #7=.7(feed rate infeed Y axi
9 #8=.394(depth of cut)
10 #9=15(feed rate across X axi
11 G0 X#4 Y#3
12 G0 Z0
13 G0 A0
14 M3 S70 M8
15 G200 do
16 G1 Y[#8-.04] F#7
17 G1 X#5 F#9
18 G1 Y#8
19 G1 X#4 F1.5

```



Feed Rate: 300mm / Min

Rapid Rate: 800mm / Min

Log Rate: 1500mm / Min

Log Increment: 10mm

Y+, Y-, X+, X-, Z+, Z-, A-, A+, B-, B+

P X Y Z ZI

X: +0.0123456789

Y: +0.0123456789

Z: Home?

A: - None -

B: - None -

Coord Sys: G54

Abt Rel DTG

Tool: Endmill - 5mm - 4 Flute

Spindle: 20,000 RPM

100%

Spindle

Misc Flood Acc2 Acc3 Acc4 Acc5 Acc6 Acc7

STOP

Navigation buttons: Home, Previous, Stop, Play, Next

Cnc Router Software For Arduino

**Thirumalaisamy P.
Velavancorresponding**



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