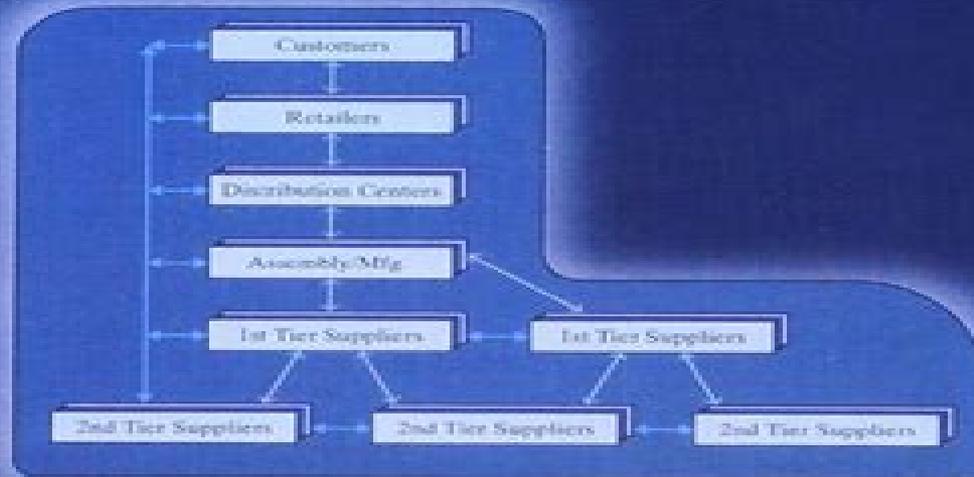


INTRODUCTION TO  
**SUPPLY CHAIN  
MANAGEMENT**



ROBERT B. HANDFIELD  
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