

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0080		1.75	0.0445	1/16	4.80	0.1215	79	.78
	0.35	0.0088		1.80	0.0470	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0495	3/16	5.00	0.1270	77	.74
	0.40	0.0100		1.90	0.0510	1/4	5.10	0.1295	76	.73
	0.42	0.0105		1.95	0.0525	5/16	5.20	0.1320	75	.72
	0.45	0.0113		2.00	0.0550	3/8	5.30	0.1345	74	.71
1/16	0.375	0.0094		2.05	0.0575	7/16	5.40	0.1370	73	.70
	0.40	0.0100		2.10	0.0600	1/2	5.50	0.1395	72	.69
	0.42	0.0105		2.15	0.0625	5/8	5.60	0.1420	71	.68
	0.45	0.0113		2.20	0.0650	3/4	5.70	0.1445	70	.67
	0.48	0.0122		2.25	0.0675	7/8	5.80	0.1470	69	.66
	0.50	0.0127		2.30	0.0700	1	5.90	0.1495	68	.65
	0.52	0.0133		2.35	0.0725	1 1/8	6.00	0.1520	67	.64
	0.55	0.0141		2.40	0.0750	1 1/4	6.10	0.1545	66	.63
	0.58	0.0149		2.45	0.0775	1 3/8	6.20	0.1570	65	.62

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1675		12.40	0.3125		19.00	0.4760	50	4.80
1/8	6.80	0.1715	1/2	12.70	0.3225	1/2	19.25	0.4840	49	4.75
	6.90	0.1755	5/8	13.00	0.3325	3/4	19.50	0.4920	48	4.70
	7.00	0.1795	3/4	13.30	0.3425	7/8	19.75	0.5000	47	4.65
	7.10	0.1835	7/8	13.60	0.3525	1	20.00	0.5080	46	4.60
	7.20	0.1875	1	13.90	0.3625	1 1/8	20.25	0.5160	45	4.55
	7.30	0.1915	1 1/8	14.20	0.3725	1 1/4	20.50	0.5240	44	4.50
	7.40	0.1955	1 1/4	14.50	0.3825	1 3/8	20.75	0.5320	43	4.45
	7.50	0.1995	1 3/8	14.80	0.3925	1 3/4	21.00	0.5400	42	4.40
	7.60	0.2035	1 3/4	15.10	0.4025	2	21.25	0.5480	41	4.35
	7.70	0.2075	2	15.40	0.4125	2 1/8	21.50	0.5560	40	4.30
	7.80	0.2115	2 1/8	15.70	0.4225	2 1/4	21.75	0.5640	39	4.25
	7.90	0.2155	2 1/4	16.00	0.4325	2 3/8	22.00	0.5720	38	4.20
	8.00	0.2195	2 3/8	16.30	0.4425	2 3/4	22.25	0.5800	37	4.15
	8.10	0.2235	2 3/4	16.60	0.4525	3	22.50	0.5880	36	4.10
	8.20	0.2275	3	16.90	0.4625	3 1/8	22.75	0.5960	35	4.05

SIZE AND LETTER SIZES

# Zeus Engineering Book

**Huangqi Zhang**



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