

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

**65p**

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0080		1.75	0.0445	1/16	4.80	0.1215	79	.78
	0.35	0.0088		1.80	0.0470	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0495	3/16	5.00	0.1270	77	.74
	0.40	0.0100		1.90	0.0510	1/4	5.10	0.1295	76	.73
	0.42	0.0105		1.95	0.0525	5/16	5.20	0.1320	75	.72
	0.45	0.0112		2.00	0.0550	3/8	5.30	0.1345	74	.71
1/16	0.375	0.0094		2.05	0.0565	7/16	5.40	0.1370	73	.70
	0.40	0.0100		2.10	0.0580	1/2	5.50	0.1395	72	.69
	0.42	0.0105		2.15	0.0595	5/8	5.60	0.1420	71	.68
	0.45	0.0112		2.20	0.0610	3/4	5.70	0.1445	70	.67
	0.48	0.0120		2.25	0.0625	7/8	5.80	0.1470	69	.66
	0.50	0.0125		2.30	0.0650	1	5.90	0.1495	68	.65
	0.52	0.0130		2.35	0.0675	1 1/8	6.00	0.1520	67	.64
	0.55	0.0137		2.40	0.0700	1 1/4	6.10	0.1545	66	.63
	0.58	0.0145		2.45	0.0725	1 3/8	6.20	0.1570	65	.62

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1675		12.40	0.3125		19.00	0.4775	80	3.80
1/8	6.80	0.1715	1/2	12.70	0.3225	1/2	19.25	0.4875	79	3.50
	6.90	0.1755	5/8	13.00	0.3325	3/4	19.50	0.4975	78	3.20
	7.00	0.1795	3/4	13.30	0.3425	1	19.75	0.5075	77	2.90
	7.10	0.1835	7/8	13.60	0.3525	1 1/8	20.00	0.5175	76	2.60
	7.20	0.1875	1	13.90	0.3625	1 1/4	20.25	0.5275	75	2.30
	7.30	0.1915	1 1/8	14.20	0.3725	1 3/8	20.50	0.5375	74	2.00
	7.40	0.1955	1 1/4	14.50	0.3825	1 3/4	20.75	0.5475	73	1.70
	7.50	0.1995	1 3/8	14.80	0.3925	2	21.00	0.5575	72	1.40
	7.60	0.2035	1 3/4	15.10	0.4025	2 1/8	21.25	0.5675	71	1.10
	7.70	0.2075	1 3/4	15.40	0.4125	2 1/4	21.50	0.5775	70	0.80
	7.80	0.2115	1 3/4	15.70	0.4225	2 3/8	21.75	0.5875	69	0.50
	7.90	0.2155	1 3/4	16.00	0.4325	2 3/4	22.00	0.5975	68	0.20
	8.00	0.2195	1 3/4	16.30	0.4425	2 7/8	22.25	0.6075	67	0.00
	8.10	0.2235	1 3/4	16.60	0.4525	3	22.50	0.6175	66	0.00
	8.20	0.2275	1 3/4	16.90	0.4625	3 1/8	22.75	0.6275	65	0.00

SIZE AND LETTER SIZES

# Zeus Engineering Booklet

**SA Adler**



## **Zeus Engineering Booklet:**

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