

| | A | B | C | |
|----|---|--|--------------|-------------|
| 1 | | | | |
| 2 | | Injection Molding Cycle Time Calculator | | |
| 3 | | | | |
| 4 | | Heading | Value | |
| 5 | | Material | PVC (soft) | |
| 6 | | Thickness | 6 | |
| 7 | | Total Amount of Shot Weight | | |
| 8 | | Injection Time | | |
| 9 | | Assumed Pressurized Holding Time | | Input Value |
| 10 | | Screw Driving Time | | |
| 11 | | Melting / Charging Time | | |
| 12 | | Cooling Time | | |
| 13 | | Total Operating Time | | |
| 14 | | Total Ejection, Drop, Robot Time | | |
| 15 | | Total Injection Molding Cycle Time | | |

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