

# NIMS Milling Practice Test with Answers

What direction do you turn the manual pulse generator or move the axis to move a tool from right to left on a cnc mill?   The X- direction

What mode switch position allows you to send the machine to its reference position?

Zero Return

+/- .005 represents a \_\_\_\_\_,   tolerance

While dry running a proven program, the machine goes into an alarm state and shows a message, Overcutting will occur during Cutter Compensation. "What is most likely wrong?"   You need to change the tool dia. or radius offset value.

You need to tool change to Tool #11. How would you do it?   Use MDI mode to change tools using commands similar to what a program would

Match the M30 code to its description.   program end / rewind

You must cut a part to 10.175 inches long and need to add a total of 1/8 of an inch for finish machining. How long should you saw the block?   10.300"

# Nims 702a Test Answers

**CL Gary**



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