

# Zahnradprofile und Zahnwellenprofile mit Evolventenflanken Maße

**DIN**  
**5482**  
Blatt 1

Involute splines: dimensions

JALABLE POUR DANFESS

Nicht für Neukonstruktionen!

Zahnrad- und Zahnwellenprofile nach dieser Norm gelten nur noch für Ersatzbestellungen. Für Neukonstruktionen sind Zahnradverbindungen nach DIN 5480 zu verwenden. Mit Rücksicht auf vorhandene Werkzeuge bleibt die vorliegende Norm bis auf weiteres bestehen (siehe Erläuterungen, letzter Absatz).

A Zahnradprofil

Maße in mm  
Eingriffswinkel 30°

B Zahnwellenprofil



Zulässige Abweichung für Zahnradabweichung  $f_{zr}$ : H 10

Zulässige Abweichung für Zahnradabweichung  $f_{zw}$  nach DIN 5482 Blatt 3

Bezeichnung eines Zahnradprofils A von Nennmaßen 25 x 22:

Zahnradprofil A 25 x 22 DIN 5482

Bezeichnung eines Zahnwellenprofils B von Nennmaßen 25 x 22:

Zahnwellenprofil B 25 x 22 DIN 5482

Nennmaße des Profils	$d_1$ mm	$d_2$ mm	$d_3$ mm	$d_4$ mm	$d_5$ mm	Zahnzahl z	Modul m	Profilabweichung (%)	$f_{zr} = f_{zw}$ mm	$f_1$ mm	$f_2$ mm	$\alpha$ mm	Bezugprofil B)
15 x 12	15	12	14,5	11,5	12,8	8	1,50	-0,100	0,090	0,15	0,25	0,3	25 x 22
17 x 14	17	14	16,5	13,5	14,4	9	1,75	-0,100	0,090	0,15	0,25	0,3	
19 x 15	19	15	17,5	14,5	16,0	10	1,90	-0,100	0,090	0,15	0,25	0,3	
20 x 17	20	17	18,5	15,5	17,0	11	1,80	-0,100	0,090	0,15	0,25	0,3	
22 x 18	22	18	21,5	18,5	20,0	12	1,80	-0,100	0,090	0,15	0,25	0,3	25 x 22
25 x 20	25	20	24,5	21,5	23,0	14	1,75	-0,100	0,090	0,15	0,25	0,3	
28 x 22	28	22	27,5	24,5	26,0	15	1,80	-0,100	0,090	0,15	0,25	0,3	
30 x 24	30	24	29,5	26,5	28,0	16	1,80	-0,100	0,090	0,15	0,25	0,3	
32 x 26	32	26	31,5	28,5	30,0	17	1,80	-0,100	0,090	0,15	0,25	0,3	25 x 22
35 x 28	35	28	34,5	31,5	33,0	18	1,90	-0,100	0,090	0,15	0,25	0,3	
38 x 30	38	30	37,5	34,5	36,0	19	1,90	-0,100	0,090	0,15	0,25	0,3	
40 x 32	40	32	39,5	36,5	38,0	20	2,00	-0,100	0,090	0,15	0,25	0,3	
42 x 34	42	34	41,5	38,5	40,0	21	2,00	-0,100	0,090	0,15	0,25	0,3	25 x 22
45 x 36	45	36	44,5	41,5	43,0	22	2,10	-0,100	0,090	0,15	0,25	0,3	
48 x 38	48	38	47,5	44,5	46,0	23	2,10	-0,100	0,090	0,15	0,25	0,3	
50 x 40	50	40	49,5	46,5	48,0	24	2,10	-0,100	0,090	0,15	0,25	0,3	
52 x 42	52	42	51,5	48,5	50,0	25	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
55 x 44	55	44	54,5	51,5	53,0	26	2,10	-0,100	0,090	0,15	0,25	0,3	
58 x 46	58	46	57,5	54,5	56,0	27	2,10	-0,100	0,090	0,15	0,25	0,3	
60 x 48	60	48	59,5	56,5	58,0	28	2,10	-0,100	0,090	0,15	0,25	0,3	
62 x 50	62	50	61,5	58,5	60,0	29	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
65 x 52	65	52	64,5	61,5	63,0	30	2,10	-0,100	0,090	0,15	0,25	0,3	
68 x 54	68	54	67,5	64,5	66,0	31	2,10	-0,100	0,090	0,15	0,25	0,3	
70 x 56	70	56	69,5	66,5	68,0	32	2,10	-0,100	0,090	0,15	0,25	0,3	
72 x 58	72	58	71,5	68,5	70,0	33	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
75 x 60	75	60	74,5	71,5	73,0	34	2,10	-0,100	0,090	0,15	0,25	0,3	
78 x 62	78	62	77,5	74,5	76,0	35	2,10	-0,100	0,090	0,15	0,25	0,3	
80 x 64	80	64	79,5	76,5	78,0	36	2,10	-0,100	0,090	0,15	0,25	0,3	
82 x 66	82	66	81,5	78,5	80,0	37	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
85 x 68	85	68	84,5	81,5	83,0	38	2,10	-0,100	0,090	0,15	0,25	0,3	
88 x 70	88	70	87,5	84,5	86,0	39	2,10	-0,100	0,090	0,15	0,25	0,3	
90 x 72	90	72	89,5	86,5	88,0	40	2,10	-0,100	0,090	0,15	0,25	0,3	
92 x 74	92	74	91,5	88,5	90,0	41	2,10	-0,100	0,090	0,15	0,25	0,3	25 x 22
95 x 76	95	76	94,5	91,5	93,0	42	2,10	-0,100	0,090	0,15	0,25	0,3	
98 x 78	98	78	97,5	94,5	96,0	43	2,10	-0,100	0,090	0,15	0,25	0,3	
100 x 80	100	80	99,5	96,5	98,0	44	2,10	-0,100	0,090	0,15	0,25	0,3	

1) Tabellenfeld H 14 bei Herstellung aus Schmelzmetall  
2) Bezogen auf Profilabweichung  
3) Der Fraß mit dem jeweils angegebenen Bezugprofil kann für die Herstellung aller Profile der betreffenden Modulgruppe verwendet werden.

Erläuterungen Seite 2

Ausschuß Keilwellen-Verbindungen im Deutschen Normenausschuß (DNA)

Fehler Ausgabes 12.10

Andreas Mann 1973  
Hinweis: Nicht für Neukonstruktionen!  
Erläuterungen über die Abweichungsgrenzen und  
Toleranzen sind im Normenheft zu finden. Tragt berücksichtigt.

# Din 5482 Table Eaday

**Jin-Ying Zhang**



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## **Table of Contents Din 5482 Table Eaday**

1. Understanding the eBook Din 5482 Table Eaday
  - The Rise of Digital Reading Din 5482 Table Eaday
  - Advantages of eBooks Over Traditional Books
2. Identifying Din 5482 Table Eaday
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Din 5482 Table Eaday
  - User-Friendly Interface
4. Exploring eBook Recommendations from Din 5482 Table Eaday
  - Personalized Recommendations
  - Din 5482 Table Eaday User Reviews and Ratings
  - Din 5482 Table Eaday and Bestseller Lists
5. Accessing Din 5482 Table Eaday Free and Paid eBooks
  - Din 5482 Table Eaday Public Domain eBooks
  - Din 5482 Table Eaday eBook Subscription Services
  - Din 5482 Table Eaday Budget-Friendly Options
6. Navigating Din 5482 Table Eaday eBook Formats
  - ePub, PDF, MOBI, and More
  - Din 5482 Table Eaday Compatibility with Devices
  - Din 5482 Table Eaday Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Din 5482 Table Eaday
  - Highlighting and Note-Taking Din 5482 Table Eaday
  - Interactive Elements Din 5482 Table Eaday
8. Staying Engaged with Din 5482 Table Eaday

- Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Din 5482 Table Eaday
9. Balancing eBooks and Physical Books Din 5482 Table Eaday
- Benefits of a Digital Library
  - Creating a Diverse Reading Collection Din 5482 Table Eaday
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Din 5482 Table Eaday
- Setting Reading Goals Din 5482 Table Eaday
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Din 5482 Table Eaday
- Fact-Checking eBook Content of Din 5482 Table Eaday
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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