

			<p>Cross-functional teams are not without disadvantages. The team can take significantly longer to develop cohesion because members come from different experiences and backgrounds. Moreover, a team leader must take care managing team relationships carefully because there may be a high level of conflict in these teams due to not only rivalry, ego, and position conflict between the various parts of the organization represented by team members. For example, the employees in operations may be keen to purchase the latest piece of technology while the accountants on the team probably wish to minimize costs – conflicting interests need to be managed carefully.</p>
Democratic leadership style	02	<p>A leadership style where:</p> <ul style="list-style-type: none"> Participation is encouraged Two-way communication is used, which allows feedback from staff Employees are given information about the business to allow full staff involvement 	<p>A likely question that may be asked is to distinguish between the two leadership styles. No evaluation is required here, just clear definitions, examples and application to the staff will be enough for full marks.</p> <p>If this is the focus of the question, the IB, and IB papers in IB (especially IB Business Management) tend to focus on the strengths of democratic leadership style. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p> <p>The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p> <p>The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p>
Participative leadership style	02	<p>A leadership approach that involves a dominant authority figure who consults or involves staff in the decision-making process. This style is often used in organizations where employees are highly skilled and motivated. It is a more balanced approach than democratic leadership, as it allows the leader to maintain control while still involving staff in decision-making.</p>	<p>A likely question that may be asked is to distinguish between the two leadership styles. No evaluation is required here, just clear definitions, examples and application to the staff will be enough for full marks.</p> <p>If this is the focus of the question, the IB, and IB papers in IB (especially IB Business Management) tend to focus on the strengths of democratic leadership style. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p> <p>The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p> <p>The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace. The IB Business Management course is designed to help students understand the importance of employee involvement in the workplace.</p>

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Innovation	02	<p>The process of developing new products, services, or processes. Innovation is a key driver of growth and competitive advantage for many organizations. It involves the application of creative ideas to develop new solutions to existing problems.</p>	<p>IBM has been able to stay at the very forefront of IBM's innovation culture. The firm's ability to innovate and its products, being able to adapt products to customer needs and specifications is a competitive advantage. And the process, the firm has provided to allow it to do so – its mass customization production model is the leading edge of 21st Century technology – is another source of competitive advantage. IBM's operating industry is:</p>
Innovation	04	<p>New, innovative products such as the Apple iPad.</p>	<p>Industry 4.0 is a name given to the current trend of automation and data exchange in manufacturing technologies. It includes cyber-physical systems, the internet of things, cloud computing and cognitive computing. Industry 4.0 commonly refers to as the fourth industrial revolution.</p>
Process innovation	04	<p>New methods of manufacturing or service provision that offer important benefits.</p>	<p>The changes that will be brought about by Industry 4.0 and connected manufacturing will be immensely disruptive to the industry. Create the necessary re-orientation of workflow, it means drastically increasing output. These exponential output improvements mean that the industry's competitiveness is about to explode.</p> <p>Based on sources which weigh a variety of input qualities, experts agree that manufacturing in developed countries such as the US and the UK is going to overtake China in manufacturing in the near future. This is largely due to the rise in connectivity. The Chinese</p>

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