

ISO Trapezoidal screw threads Tr



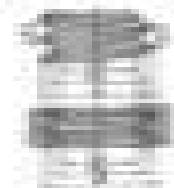
NOMINAL PITCH DIAMETER d_2 & D_2

$d_2/D_2 = d/D - P \cos \alpha$

$(P \cos \alpha = 0.5 P)$

EXTERNAL THREAD

- d = Major diameter
- d_2 = Pitch diameter
- d_3 = Minor diameter



INTERNAL THREAD

- D = Major diameter
- D_2 = Pitch diameter
- D_3 = Minor diameter



ISO 2801:2007 defines ISO metric trapezoidal screw threads - Basic profile and maximum/minimum profiles.
 ISO 2802:2007 defines ISO metric trapezoidal screw threads - General use.
 ISO 2803:2007 defines ISO metric trapezoidal screw threads - Fine pitch.
 ISO 2804:2007 defines ISO metric trapezoidal screw threads - Lead threads.
 These standards contain much more information than given here.

Threads and pitch combinations

Pitch (mm)	Pitch diameter d_2 (mm)		Pitch diameter D_2 (mm)	Pitch diameter D_3 (mm)
	Major diameter d (mm)	Minor diameter d_3 (mm)		
0.5	1.0	0.75	1.0	0.75
0.5	1.5	1.125	1.5	1.125
0.5	2.0	1.5	2.0	1.5
0.5	2.5	1.875	2.5	1.875
0.5	3.0	2.25	3.0	2.25
0.5	3.5	2.625	3.5	2.625
0.5	4.0	3.0	4.0	3.0
0.5	4.5	3.375	4.5	3.375
0.5	5.0	3.75	5.0	3.75
0.5	5.5	4.125	5.5	4.125
0.5	6.0	4.5	6.0	4.5
0.5	6.5	4.875	6.5	4.875
0.5	7.0	5.25	7.0	5.25
0.5	7.5	5.625	7.5	5.625
0.5	8.0	6.0	8.0	6.0
0.5	8.5	6.375	8.5	6.375
0.5	9.0	6.75	9.0	6.75
0.5	9.5	7.125	9.5	7.125
0.5	10.0	7.5	10.0	7.5
0.5	10.5	7.875	10.5	7.875
0.5	11.0	8.25	11.0	8.25
0.5	11.5	8.625	11.5	8.625
0.5	12.0	9.0	12.0	9.0
0.5	12.5	9.375	12.5	9.375
0.5	13.0	9.75	13.0	9.75
0.5	13.5	10.125	13.5	10.125
0.5	14.0	10.5	14.0	10.5
0.5	14.5	10.875	14.5	10.875
0.5	15.0	11.25	15.0	11.25
0.5	15.5	11.625	15.5	11.625
0.5	16.0	12.0	16.0	12.0
0.5	16.5	12.375	16.5	12.375
0.5	17.0	12.75	17.0	12.75
0.5	17.5	13.125	17.5	13.125
0.5	18.0	13.5	18.0	13.5
0.5	18.5	13.875	18.5	13.875
0.5	19.0	14.25	19.0	14.25
0.5	19.5	14.625	19.5	14.625
0.5	20.0	15.0	20.0	15.0
0.5	20.5	15.375	20.5	15.375
0.5	21.0	15.75	21.0	15.75
0.5	21.5	16.125	21.5	16.125
0.5	22.0	16.5	22.0	16.5
0.5	22.5	16.875	22.5	16.875
0.5	23.0	17.25	23.0	17.25
0.5	23.5	17.625	23.5	17.625
0.5	24.0	18.0	24.0	18.0
0.5	24.5	18.375	24.5	18.375
0.5	25.0	18.75	25.0	18.75
0.5	25.5	19.125	25.5	19.125
0.5	26.0	19.5	26.0	19.5
0.5	26.5	19.875	26.5	19.875
0.5	27.0	20.25	27.0	20.25
0.5	27.5	20.625	27.5	20.625
0.5	28.0	21.0	28.0	21.0
0.5	28.5	21.375	28.5	21.375
0.5	29.0	21.75	29.0	21.75
0.5	29.5	22.125	29.5	22.125
0.5	30.0	22.5	30.0	22.5
0.5	30.5	22.875	30.5	22.875
0.5	31.0	23.25	31.0	23.25
0.5	31.5	23.625	31.5	23.625
0.5	32.0	24.0	32.0	24.0
0.5	32.5	24.375	32.5	24.375
0.5	33.0	24.75	33.0	24.75
0.5	33.5	25.125	33.5	25.125
0.5	34.0	25.5	34.0	25.5
0.5	34.5	25.875	34.5	25.875
0.5	35.0	26.25	35.0	26.25
0.5	35.5	26.625	35.5	26.625
0.5	36.0	27.0	36.0	27.0
0.5	36.5	27.375	36.5	27.375
0.5	37.0	27.75	37.0	27.75
0.5	37.5	28.125	37.5	28.125
0.5	38.0	28.5	38.0	28.5
0.5	38.5	28.875	38.5	28.875
0.5	39.0	29.25	39.0	29.25
0.5	39.5	29.625	39.5	29.625
0.5	40.0	30.0	40.0	30.0
0.5	40.5	30.375	40.5	30.375
0.5	41.0	30.75	41.0	30.75
0.5	41.5	31.125	41.5	31.125
0.5	42.0	31.5	42.0	31.5
0.5	42.5	31.875	42.5	31.875
0.5	43.0	32.25	43.0	32.25
0.5	43.5	32.625	43.5	32.625
0.5	44.0	33.0	44.0	33.0
0.5	44.5	33.375	44.5	33.375
0.5	45.0	33.75	45.0	33.75
0.5	45.5	34.125	45.5	34.125
0.5	46.0	34.5	46.0	34.5
0.5	46.5	34.875	46.5	34.875
0.5	47.0	35.25	47.0	35.25
0.5	47.5	35.625	47.5	35.625
0.5	48.0	36.0	48.0	36.0
0.5	48.5	36.375	48.5	36.375
0.5	49.0	36.75	49.0	36.75
0.5	49.5	37.125	49.5	37.125
0.5	50.0	37.5	50.0	37.5
0.5	50.5	37.875	50.5	37.875
0.5	51.0	38.25	51.0	38.25
0.5	51.5	38.625	51.5	38.625
0.5	52.0	39.0	52.0	39.0
0.5	52.5	39.375	52.5	39.375
0.5	53.0	39.75	53.0	39.75
0.5	53.5	40.125	53.5	40.125
0.5	54.0	40.5	54.0	40.5
0.5	54.5	40.875	54.5	40.875
0.5	55.0	41.25	55.0	41.25
0.5	55.5	41.625	55.5	41.625
0.5	56.0	42.0	56.0	42.0
0.5	56.5	42.375	56.5	42.375
0.5	57.0	42.75	57.0	42.75
0.5	57.5	43.125	57.5	43.125
0.5	58.0	43.5	58.0	43.5
0.5	58.5	43.875	58.5	43.875
0.5	59.0	44.25	59.0	44.25
0.5	59.5	44.625	59.5	44.625
0.5	60.0	45.0	60.0	45.0
0.5	60.5	45.375	60.5	45.375
0.5	61.0	45.75	61.0	45.75
0.5	61.5	46.125	61.5	46.125
0.5	62.0	46.5	62.0	46.5
0.5	62.5	46.875	62.5	46.875
0.5	63.0	47.25	63.0	47.25
0.5	63.5	47.625	63.5	47.625
0.5	64.0	48.0	64.0	48.0
0.5	64.5	48.375	64.5	48.375
0.5	65.0	48.75	65.0	48.75
0.5	65.5	49.125	65.5	49.125
0.5	66.0	49.5	66.0	49.5
0.5	66.5	49.875	66.5	49.875
0.5	67.0	50.25	67.0	50.25
0.5	67.5	50.625	67.5	50.625
0.5	68.0	51.0	68.0	51.0
0.5	68.5	51.375	68.5	51.375
0.5	69.0	51.75	69.0	51.75
0.5	69.5	52.125	69.5	52.125
0.5	70.0	52.5	70.0	52.5
0.5	70.5	52.875	70.5	52.875
0.5	71.0	53.25	71.0	53.25
0.5	71.5	53.625	71.5	53.625
0.5	72.0	54.0	72.0	54.0
0.5	72.5	54.375	72.5	54.375
0.5	73.0	54.75	73.0	54.75
0.5	73.5	55.125	73.5	55.125
0.5	74.0	55.5	74.0	55.5
0.5	74.5	55.875	74.5	55.875
0.5	75.0	56.25	75.0	56.25
0.5	75.5	56.625	75.5	56.625
0.5	76.0	57.0	76.0	57.0
0.5	76.5	57.375	76.5	57.375
0.5	77.0	57.75	77.0	57.75
0.5	77.5	58.125	77.5	58.125
0.5	78.0	58.5	78.0	58.5
0.5	78.5	58.875	78.5	58.875
0.5	79.0	59.25	79.0	59.25
0.5	79.5	59.625	79.5	59.625
0.5	80.0	60.0	80.0	60.0
0.5	80.5	60.375	80.5	60.375
0.5	81.0	60.75	81.0	60.75
0.5	81.5	61.125	81.5	61.125
0.5	82.0	61.5	82.0	61.5
0.5	82.5	61.875	82.5	61.875
0.5	83.0	62.25	83.0	62.25
0.5	83.5	62.625	83.5	62.625
0.5	84.0	63.0	84.0	63.0
0.5	84.5	63.375	84.5	63.375
0.5	85.0	63.75	85.0	63.75
0.5	85.5	64.125	85.5	64.125
0.5	86.0	64.5	86.0	64.5
0.5	86.5	64.875	86.5	64.875
0.5	87.0	65.25	87.0	65.25
0.5	87.5	65.625	87.5	65.625
0.5	88.0	66.0	88.0	66.0
0.5	88.5	66.375	88.5	66.375
0.5	89.0	66.75	89.0	66.75
0.5	89.5	67.125	89.5	67.125
0.5	90.0	67.5	90.0	67.5
0.5	90.5	67.875	90.5	67.875
0.5	91.0	68.25	91.0	68.25
0.5	91.5	68.625	91.5	68.625
0.5	92.0	69.0	92.0	69.0
0.5	92.5	69.375	92.5	69.375
0.5	93.0	69.75	93.0	69.75
0.5	93.5	70.125	93.5	70.125
0.5	94.0	70.5	94.0	70.5
0.5	94.5	70.875	94.5	70.875
0.5	95.0	71.25	95.0	71.25
0.5	95.5	71.625	95.5	71.625
0.5	96.0	72.0	96.0	72.0
0.5	96.5	72.375	96.5	72.375
0.5	97.0	72.75	97.0	72.75
0.5	97.5	73.125	97.5	73.125
0.5	98.0	73.5	98.0	73.5
0.5	98.5	73.875	98.5	73.875
0.5	99.0	74.25	99.0	74.25
0.5	99.5	74.625	99.5	74.625
0.5	100.0	75.0	100.0	75.0

Pitch (mm)	Pitch diameter d_2 (mm)		Pitch diameter D_2 (mm)	Pitch diameter D_3 (mm)
	Major diameter d (mm)	Minor diameter d_3 (mm)		
0.75	1.5	1.125	1.5	1.125
0.75	2.25	1.6875	2.25	1.6875
0.75	3.0	2.25	3.0	2.25
0.75	3.75	2.8125	3.75	2.8125
0.75	4.5	3.375	4.5	3.375
0.75	5.25	3.9375	5.25	3.9375
0.75	6.0	4.5	6.0	4.5
0.75	6.75	5.0625	6.75	5.0625
0.75	7.5	5.625	7.5	5.625
0.75	8.25	6.1875	8.25	6.1875
0.75	9.0	6.75	9.0	6.75
0.75	9.75	7.3125	9.75	7.3125
0.75	10.5	7.875	10.5	7.875
0.75	11.25	8.4375	11.25	8.4375
0.75	12.0	9.0	12.0	9.0
0.75	12.75	9.5625	12.75	9.5625
0.75	13.5	10.125	13.5	10.125
0.75				

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TD Snyder



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Thomas Register of American Manufacturers ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file Thomas Register ,2004 **ISO Metric Trapezoidal Screw Threads** ,1978 ISO Metric Trapezoidal Screw Threads British Standards Institution,1978 **ISO Metric Trapezoidal Screw Threads** Technical Committee ISO/TC 1, Screw threads,International Organization for Standardization,1978 **Specification. ISO Metric Trapezoidal Screw Threads** British Standards Institution,1976 **ISO Metric Trapezoidal Screw Threads** International Organization for Standardization,Technical Committee ISO/TC 1, Screw threads,1993 *ISO Metric Trapezoidal Screw Threads* International Standard,1993 **International guide to screw threads** Hans-Peter Grode,Manfred Kaufmann,1988 **ISO Metric Trapezoidal Screw Threads. Tolerances** British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations **ISO Metric Trapezoidal Screw Threads. General Plan** British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations **ISO Metric Trapezoidal Screw Threads - Basic Dimensions (ISO 2904:1977, IDT)** Malaysia. Jabatan Standard,2003 *ISO Metric Trapezoidal Screw Threads. Basic and Design Profiles* British Standards Institute Staff,1916-09-30 ISO metric threads Trapezoidal threads Thread pitch Diameter Length Ring gauges Plug gauges Thread gauges Calipers instruments Metal coatings Dimensional tolerances Designations *ISO Metric Trapezoidal Screw Threads - Tolerances (ISO 2903:1993, IDT)* Malaysia. Jabatan Standard,2003 *Fasteners* Standards South Africa,2004 **ISO Metric Trapezoidal Screw Thread** DIN Deutsches Institut für Normung,1977 **Fasteners** Standards South Africa,2004 *Fasteners* SABS Standards Division,2009 **ISO Metric Trapezoidal Screw Threads - Basic Profile and Maximum Material Profiles (ISO 2901:1993, IDT)** Malaysia. Jabatan Standard,2003 **Fasteners** SABS Standards Division,2009

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