

# ZEPHUS PRECISIONS



**DATA CHARTS AND  
REFERENCE TABLES  
FOR DRAWING OFFICE  
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION  
1976**

## CONVERSION FACTORS

### LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

### WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

### AREA

1 m <sup>2</sup>	= 1.196 yard <sup>2</sup>	1 in <sup>2</sup>	= 645.2 mm <sup>2</sup>
1 hectare	= 2.471 acre	1 yard <sup>2</sup>	= 0.8361 m <sup>2</sup>
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

### CAPACITY

1 cm <sup>3</sup>	= 0.061 in <sup>3</sup>	1 in <sup>3</sup>	= 16.387 cm <sup>3</sup>
1 m <sup>3</sup>	= 1.358 yard <sup>3</sup>	1 yard <sup>3</sup>	= 0.7646 m <sup>3</sup>
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

### VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
		Light 182,282 miles/s	= 299,79 M m/s

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## STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0076		1.70	0.0430		4.70	0.1180	80	.80
	0.32	0.0081		1.75	0.0445	1/16	4.80	0.1219	79	.78
	0.35	0.0089		1.80	0.0457	1/8	4.90	0.1250	78	.76
	0.38	0.0097		1.88	0.0478	3/16	5.00	0.1270	77	.74
	0.40	0.0102		1.90	0.0483	1/4	5.10	0.1299	76	.73
	0.43	0.0110		1.95	0.0496	5/16	5.20	0.1328	75	.72
	0.45	0.0115		2.00	0.0508	3/8	5.30	0.1357	74	.71
1/16	0.38	0.0150		2.50	0.0635	1/2	5.40	0.1386	73	.70
	0.42	0.0106		2.05	0.0517	5/8	5.50	0.1415	72	.69
	0.45	0.0114		2.12	0.0537	3/4	5.60	0.1444	71	.68
	0.48	0.0122		2.20	0.0560	7/8	5.70	0.1473	70	.67
	0.50	0.0127		2.25	0.0573	1 1/8	5.80	0.1502	69	.66
	0.52	0.0133		2.30	0.0586	1 1/4	5.90	0.1531	68	.65
	0.55	0.0141		2.35	0.0599	1 3/8	6.00	0.1560	67	.64
	0.58	0.0149		2.40	0.0612	1 1/2	6.10	0.1589	66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.1676		12.40	0.3125		19.00	0.4790	80	1.80
1/8	6.80	0.1718		12.70	0.3228	1/8	19.25	0.4867	79	1.78
	6.90	0.1760		13.00	0.3331	1/4	19.50	0.4944	78	1.76
	7.00	0.1802		13.30	0.3434	3/16	19.75	0.5021	77	1.74
	7.10	0.1844		13.60	0.3537	1/4	20.00	0.5098	76	1.72
	7.20	0.1886		13.90	0.3640	5/16	20.25	0.5175	75	1.70
	7.30	0.1928		14.20	0.3743	3/8	20.50	0.5252	74	1.68
	7.40	0.1970		14.50	0.3846	1/2	20.75	0.5329	73	1.66
	7.50	0.2012		14.80	0.3949	5/8	21.00	0.5406	72	1.64
	7.60	0.2054		15.10	0.4052	3/4	21.25	0.5483	71	1.62
	7.70	0.2096		15.40	0.4155	7/8	21.50	0.5560	70	1.60
	7.80	0.2138		15.70	0.4258	1 1/8	21.75	0.5637	69	1.58
	7.90	0.2180		16.00	0.4361	1 1/4	22.00	0.5714	68	1.56
	8.00	0.2222		16.30	0.4464	1 3/8	22.25	0.5791	67	1.54
	8.10	0.2264		16.60	0.4567	1 1/2	22.50	0.5868	66	1.52

SIZE AND LETTER SIZES

# Zeus Engineering Book

**Hussin A.Rothana**



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