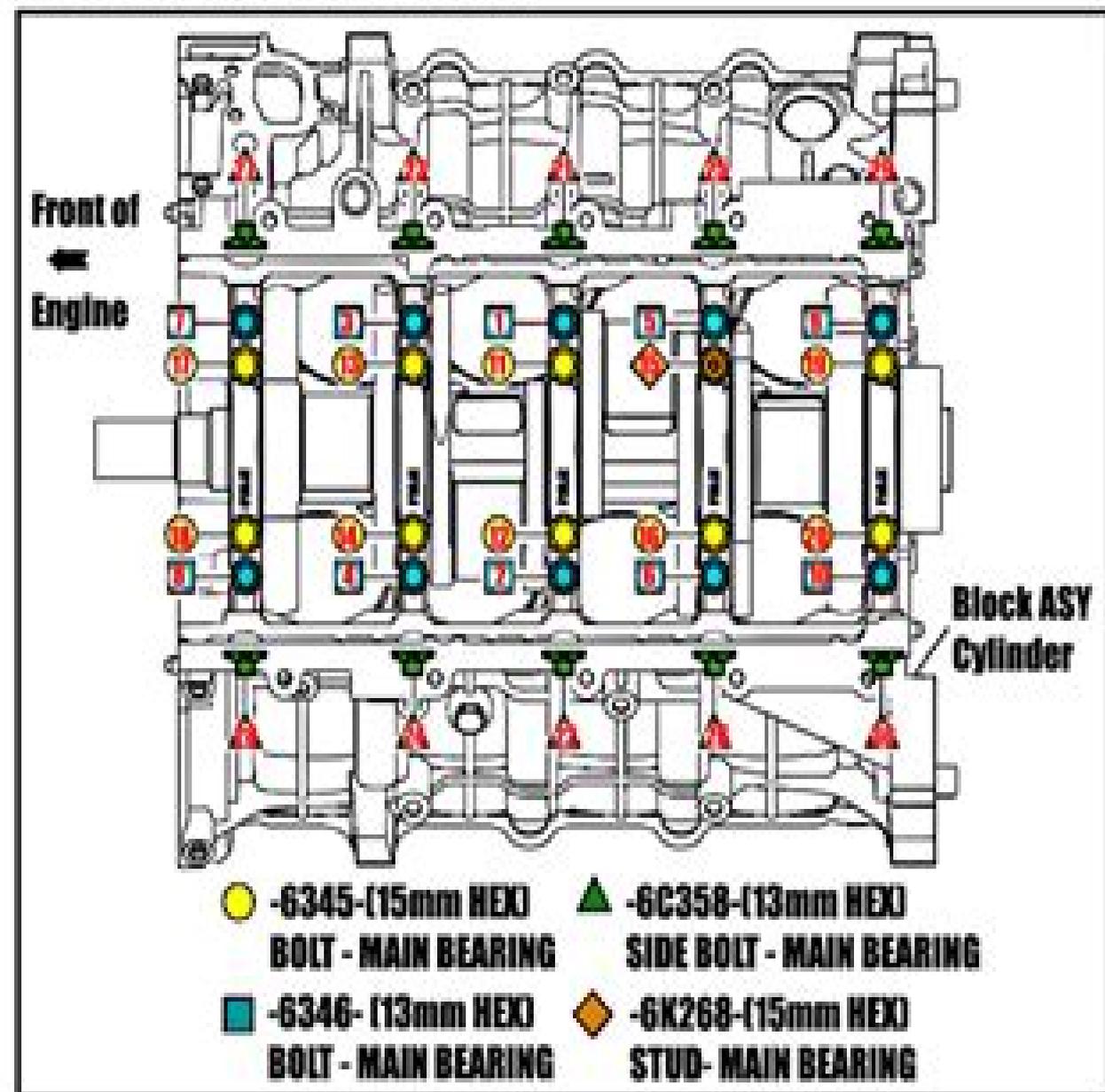


# MAIN BEARING CAP TORQUE

M-6007-A50NA5.0L Engine Assembly



1. Torque Fasteners N<sub>r</sub>1 - N<sub>r</sub>20  
in Sequence 20 Nm

2. Torque Outer Fasteners N<sub>r</sub>1-N<sub>r</sub>10  
in Sequence 40 Nm

3. Torque Inner Fasteners N<sub>r</sub>11-N<sub>r</sub>20  
in Sequence 65 Nm

4. Rotate Fasteners N<sub>r</sub>1-N<sub>r</sub>20  
in Sequence Clockwise 90

5. Torque Side Bolts N<sub>r</sub>21 - N<sub>r</sub>30  
in Sequence 10 Nm

6. Torque Side Bolts N<sub>r</sub>21 - N<sub>r</sub>30  
in Sequence 30 Nm

7. Rotate Side Bolts N<sub>r</sub>21-N<sub>r</sub>30  
in Sequence Clockwise 60.

# 6g74 Engine Torque Specifications

**F Rizvi**



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