

4 Set-Up

- Turn on the system.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine RPM gauge (100). This will allow the clutch system to do the self-off a clutch disengagement cycle and verify the transmission will not go into gear.
- Note:** If the engine RPM gauge is removed, the clutch disengagement cycle will not occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur. If the engine RPM gauge is not removed, the clutch disengagement cycle will occur.
- Select the "Clutch" button to set mode, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the gear display is blank.
- Press "Clutch" mode on the clutch disengagement system will begin to shut an additional hour.
- Press an "Off" button (clutch disengagement system will display a "T" with an engine icon and the text "Clutch Disengagement System" mode is activated).
- Press an "Special Functions" mode, select one additional clutch disengagement gear display will display a "T" with an engine icon and the text "Clutch Disengagement System" mode is activated.
- After the "T" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "T" to "R" with down arrow indicating the clutch has been successfully disengaged.
- For off or correct any mode use the UltraShift system returns to normal operation.

5 Gear Shift Mode / Troubleshooting mode with Service Ranger

- Step 1**
 - Using Service Ranger, select the "Advanced Product Function" button located on the main menu.
 - Select "Clutch Disengagement Cycle" from the product selection screen.
- Note:** The screen will only appear if the vehicle is equipped with the UltraShift system.
 - Select "Clutch Disengagement Cycle" button.
 - Press the "Clutch Disengagement Cycle" button.
- Note:** Use the truck VIN as the file name. The data file will be saved to the Service Ranger USB in the Clutch Disengagement Cycle folder.
 - Press "Clutch Disengagement Cycle" button.
 - Press "Clutch Disengagement Cycle" button.
- Note:** Return to vehicle mode. Pressing "Clutch Disengagement Cycle" button will return to the main menu.
 - Press "Clutch Disengagement Cycle" button.
 - Press "Clutch Disengagement Cycle" button.
- Step 2**
 - Using Service Ranger, select "Advanced Product Function".
 - Select "Clutch Disengagement Cycle" button from main menu in the system menu.
 - Select the "Clutch Disengagement Cycle" button.
 - Read the "Clutch Disengagement Cycle" button.
 - Press the vehicle info and select "Clutch".
 - Select "VIN" from the dropdown "Clutch Disengagement Cycle".
 - Enter an output file name and location using Service Ranger or use default filename and location name.
- Note:** If the default filename and location is used, the VIN data file will be saved to the Service Ranger USB in the Clutch Disengagement Cycle folder.
 - Press "Clutch Disengagement Cycle" button to download data from Service Ranger and then select "Clutch".
 - The output file can now be viewed, select "Clutch".
 - Select "Clutch Disengagement Cycle" button to download data from Service Ranger.
 - Read the "Clutch Disengagement Cycle" button.
 - Select the "Clutch Disengagement Cycle" button to clear data from Service Ranger.
 - If successful proceed to next step. If unsuccessful call function and on-screen Contact Service Ranger Call Center 1-800-822-4227 for help.
 - Select the "Clutch Disengagement Cycle" button to update new clutch and then select "Clutch" when complete.

Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



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1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Test using the following steps:

Flywheel Face Fit Test
 Measure the flywheel face to ensure it meets the specifications. The flywheel face must be flat and smooth. The flywheel face must be flat and smooth. The flywheel face must be flat and smooth. The flywheel face must be flat and smooth.



Flywheel Housing I.D. Fit Test
 Measure the inner diameter of the flywheel housing to ensure it matches the flywheel. The flywheel housing must be smooth and free of burrs. The flywheel housing must be smooth and free of burrs. The flywheel housing must be smooth and free of burrs.



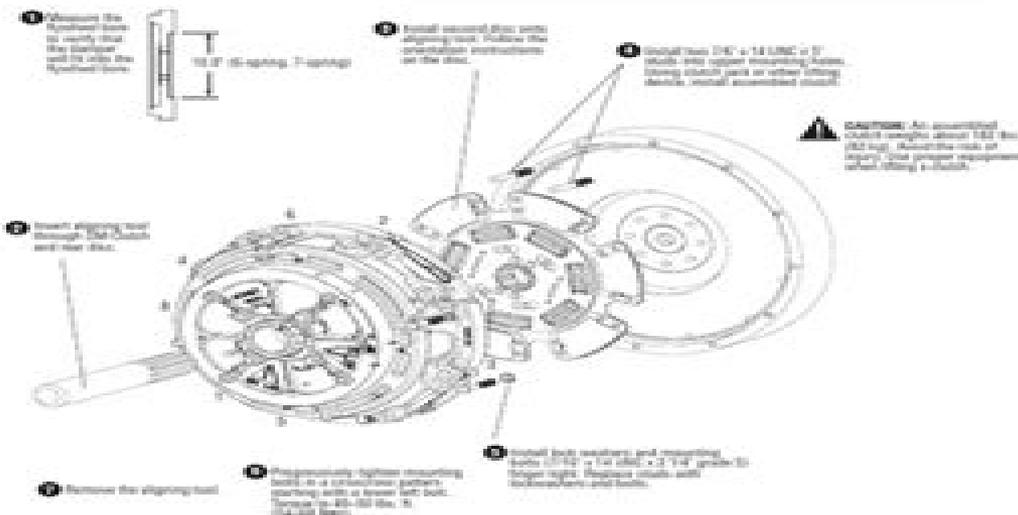
Flywheel Housing Bolt Fit Test
 Measure the flywheel housing bolt to ensure it fits the flywheel housing. The flywheel housing bolt must be the correct length and diameter. The flywheel housing bolt must be the correct length and diameter. The flywheel housing bolt must be the correct length and diameter.



Flywheel Housing Face Fit Test
 Measure the flywheel housing face to ensure it fits the flywheel. The flywheel housing face must be smooth and free of burrs. The flywheel housing face must be smooth and free of burrs. The flywheel housing face must be smooth and free of burrs.



2 Install Clutch to Flywheel



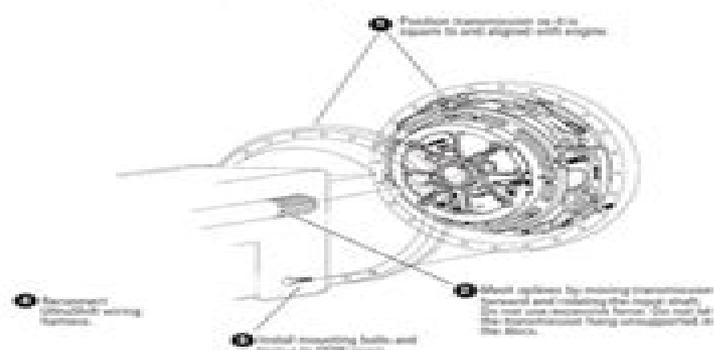
3 Install Transmission

Check Transmission For Wear

Inspect and clean components.

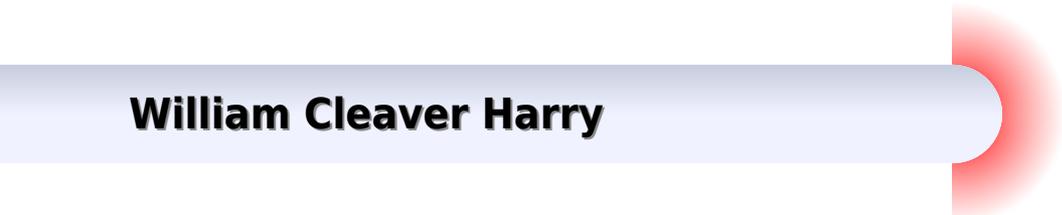


Fit Transmission to Flywheel Housing



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William Cleaver Harry



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Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2014-07-01 Do you want to make your Harley Davidson run faster Author Donny Petersen with more than forty years of experience working on and designing Harleys shows you how to make anything from mild to wild enhancements to your bike He progresses from inexpensive power increases to every level of increased torque and horsepower With graphics pictures and charts Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present offers the real deal in performancing your Harley Davidson Evolution and guides you on a sure footed journey to a thorough H D Evolution performance understanding This volume examines the theory design and practical aspects of Evolution performance provides insight into technical issues and explains what works and what doesnt in performancing the Evolution He walks you through detailed procedures such as headwork turbo supercharging nitrous big inch Harleys and completing simple hop up procedures like air breathers exhausts and ignition modifications In easy to understand terms Donnys Unauthorized Technical Guide to Harley Davidson 1936 to Present shares performance secrets and provides clear guidance into what works what does not and whats just okay with performancing the Harley Evolution power train *Motor's Truck & Tractor Repair Manual* ,1956 **Instruction Manual** General Motors Corporation. Detroit Diesel Engine Division,1944 **The Manual of Floral Designing** William Cleaver Harry,1923 *The R.O.T.C. Manual, Infantry* ,1930 **Motor Auto Repair Manual** ,1979 *Chilton's Truck and Van Repair Manual* ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans **The Thompson "know How" Manual for the Wartime Automotive Trades to "keep 'em Rolling."** Thompson Products, inc,1944 In this enchanting Irish trilogy bestselling author Nora Roberts brings us to a land filled with magic music and myth and captures the secret dreams and timeless passions of three extraordinary siblings **Motor's Auto Repair Manual** Louis C. Forier,1977 *Shop Manual* Ford Motor Company,1970 **Chilton's Auto Repair Manual 1986** Chilton Book Company,1985 **Ordnance Field Guide** William C. Farmer,1944 *Plymouth Instruction Book* Plymouth Motor Corporation,1929 Technical Manual United States. War Department,1943 *Construction Methods and Equipment* ,1953 **Perpetual Trouble Shooter's Manual** John Francis Rider,1935 **Bentley BMW 5-Series 1989-95 Service Manual** Bentley Publishers,1998-07-03 If you re looking for better understanding of your BMW look no further This manual provides the highest level of clarity and completeness for all service and repair procedures Covers 525i 530i 535i 540i including touring *Automobile Repair Manual* Rowland Edward Lomer,1924 *Chilton's Truck and Van Repair Manual, 1977-1984* ,1984 Motor Truck Repair Manual Michael J. Kromida,1983-05

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