

# HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	TOLERANCE	
	ABOVE	UP TO	MICROMETERS (µm)										MILLIMETERS (mm)									
			0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.08	0.09	0.10	0.15	0.20	0.30	0.40	0.50	0.60	0.70	0.80		1.00
1	-	3	0.012	0.015	0.018	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	ORANGE LIGHT
2	3	6	0.015	0.020	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	ORANGE LIGHT	
3	6	18	0.020	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	PURPLE LIGHT	
4	18	30	0.025	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	ORANGE GREEN	
5	30	60	0.030	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	RED LIGHT	
6	60	120	0.036	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	RED LIGHT	
7	120	240	0.045	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	DARK RED	
8	240	480	0.054	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	DARK RED	
9	480	960	0.063	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	ORANGE LIGHT	
10	960	1920	0.075	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	ORANGE LIGHT	
11	1920	3840	0.090	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	PURPLE LIGHT	
12	3840	7680	0.108	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	ORANGE GREEN	
13	7680	15360	0.135	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	RED LIGHT	
14	15360	30720	0.160	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	RED LIGHT	
15	30720	61440	0.180	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	DARK RED	
16	61440	122880	0.210	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	DARK RED	
17	122880	245760	0.250	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	1000.000	ORANGE LIGHT	
18	245760	491520	0.300	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	1000.000	1800.000	ORANGE LIGHT	
19	491520	983040	0.360	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	1000.000	1800.000	3200.000	PURPLE LIGHT	
20	983040	1966080	0.450	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	1000.000	1800.000	3200.000	5600.000	ORANGE GREEN	
21	1966080	3932160	0.600	0.900	1.500	2.500	4.500	8.000	15.000	28.000	50.000	90.000	160.000	300.000	560.000	1000.000	1800.000	3200.000	5600.000	10000.000	RED LIGHT	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

# Standard Engineering Tolerance Chart

**M Tight**



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**Engineering Tolerances** Hugh Graham Conway, 1966     *The Military Engineer*, 1918 Directory of members

constitution and by laws of the Society of American military engineers 1935 inserted in v 27     **Innovative Control**

**Charting** Stephen A. Wise, Douglas C. Fair, 2006-06-30 Designed for the quality professional with a basic understanding of traditional SPC this book presents solutions for the problems encountered when trying to apply traditional control charting techniques in a complex manufacturing environment Anyone using SPC who has felt limited by its traditional methods will find this book timely and beneficial Along with basic SPC topics such as control chart theories process capability studies data collection strategies and sampling this book concentrates on describing tools which solve the limitations of traditional SPC techniques Specifically designed for those who face the challenges of limited data collection opportunities small production runs multiple characteristics and demanding manufacturing situations Innovative Control Charting will become a favorite modern SPC reference Benefits Discover how SPC can be effectively applied even with complex parts numerous part dimensions similar but different characteristics and small lot sizes Learn how to overcome the three main limitations of traditional SPC techniques Explore new SPC techniques in a step by step analysis approach using real life examples

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Quality and Statistics Milton J. Kowalewski,1994 Tool and Manufacturing Engineers Handbook Desk Edition W. H. Cubberly,Ramon Bakerjian,1989 The TMEH Desk Edition presents a unique collection of manufacturing information in one convenient source Contains selected information from TMEH Volumes 1 5 over 1 200 pages of manufacturing information A total of 50 chapters cover topics such as machining forming materials finishing coating quality control assembly and management Intended for daily use by engineers managers consultants and technicians novice engineers or students

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**Automotive Engineering** ,1918 Automotive Industries, the Automobile ,1920 **Tool and Manufacturing Engineers Handbook: Design for Manufacturability** Thomas J. Drozda,Charles Wick,Philip Mitchell,Ramon Bakerjian,John T. Benedict,Raymond F. Veilleux,1983 Addresses important topics of DFM including how it relates to concurrent engineering management issues getting started in DFM how to justify using DFM applying quality tools and how

DFM is affecting computer technology and vice versa Covers topics starting with the creative thinking process to combining DFM with geometric dimensioning and tolerancing Also includes product design information that designers should know when committing pen to paper or mouse to mat **Textbook of Mechanical Engineering. 1934** Great Britain. War Office,1934

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## **Table of Contents Standard Engineering Tolerance Chart**

1. Understanding the eBook Standard Engineering Tolerance Chart
  - The Rise of Digital Reading Standard Engineering Tolerance Chart
  - Advantages of eBooks Over Traditional Books
2. Identifying Standard Engineering Tolerance Chart
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Standard Engineering Tolerance Chart
  - User-Friendly Interface
4. Exploring eBook Recommendations from Standard Engineering Tolerance Chart
  - Personalized Recommendations
  - Standard Engineering Tolerance Chart User Reviews and Ratings
  - Standard Engineering Tolerance Chart and Bestseller Lists
5. Accessing Standard Engineering Tolerance Chart Free and Paid eBooks
  - Standard Engineering Tolerance Chart Public Domain eBooks
  - Standard Engineering Tolerance Chart eBook Subscription Services
  - Standard Engineering Tolerance Chart Budget-Friendly Options
6. Navigating Standard Engineering Tolerance Chart eBook Formats

- ePub, PDF, MOBI, and More
  - Standard Engineering Tolerance Chart Compatibility with Devices
  - Standard Engineering Tolerance Chart Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Standard Engineering Tolerance Chart
    - Highlighting and Note-Taking Standard Engineering Tolerance Chart
    - Interactive Elements Standard Engineering Tolerance Chart
  8. Staying Engaged with Standard Engineering Tolerance Chart
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Standard Engineering Tolerance Chart
  9. Balancing eBooks and Physical Books Standard Engineering Tolerance Chart
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Standard Engineering Tolerance Chart
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Standard Engineering Tolerance Chart
    - Setting Reading Goals Standard Engineering Tolerance Chart
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Standard Engineering Tolerance Chart
    - Fact-Checking eBook Content of Standard Engineering Tolerance Chart
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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