

torque guide values

	Nm
Exhaust gas recirculation valve to cylinder head	8
Axle shaft to wheel hub	70 +60° + 5°
Starter to cylinder block	25
Drive disk on crankshaft	60
Exhaust manifold to cylinder head	22 1)
Battery support to body	
Cover to coolant pump	8
Oil filter housing cover to oil filter housing	25
Throttle body to intake manifold	8
Intake manifold to cylinder head	10
Screw-in support to coolant pump cover	10
Guide rail to cylinder block	8
Accelerator pedal (bracket) to splashguard	
Alternator to timing case and cylinder block	35
Transmission to cylinder block	40
Sliding rail to cylinder head	8
Cylinder block base plate to cylinder block (M5)	10 +60° + 15° 2)
Cylinder block base plate to cylinder block (M8)	25 +60° + 15° 2)
Left engine damping block support to transmission	
Right engine damping block support to cylinder block/timing case	
Catalytic converter bracket to support	
Rear engine damping block bracket to transmission	
Left engine damping block bracket to engine damping block support	
Left engine damping block bracket to engine damping block	
Right engine damping block bracket to engine damping block support	
Right engine damping block bracket to engine damping block	
Heat shield to exhaust manifold	8
Crankshaft pulse pick-up to cylinder block base plate	8
Crankshaft pulse pick-up disc to crankshaft	15
Refrigerant line to receiver-dryer	
Refrigerant line to refrigerant line	
Ribbed V-belt tensioner to timing case (M10)	55
Ribbed V-belt tensioner to timing case (M8)	20
Chain tensioner to cylinder head	8
Knock sensor to cylinder block	20
Fuel manifold to intake manifold	
Fuel supply line to fuel distributor pipe	
Coolant pump to timing case	8
Mixture control oxygen sensor to exhaust manifold	40
Catalytic converter control oxygen sensor on exhaust front end	40
Rear engine damping block to bracket	
Rear engine damping block to front axle body	

Z12xep Pdf

G Psacharopoulos



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Table of Contents Z12xep Pdf

1. Understanding the eBook Z12xep Pdf
 - The Rise of Digital Reading Z12xep Pdf
 - Advantages of eBooks Over Traditional Books
2. Identifying Z12xep Pdf
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Z12xep Pdf
 - User-Friendly Interface
4. Exploring eBook Recommendations from Z12xep Pdf
 - Personalized Recommendations
 - Z12xep Pdf User Reviews and Ratings
 - Z12xep Pdf and Bestseller Lists

-
5. Accessing Z12xep Pdf Free and Paid eBooks
 - Z12xep Pdf Public Domain eBooks
 - Z12xep Pdf eBook Subscription Services
 - Z12xep Pdf Budget-Friendly Options
 6. Navigating Z12xep Pdf eBook Formats
 - ePub, PDF, MOBI, and More
 - Z12xep Pdf Compatibility with Devices
 - Z12xep Pdf Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Z12xep Pdf
 - Highlighting and Note-Taking Z12xep Pdf
 - Interactive Elements Z12xep Pdf
 8. Staying Engaged with Z12xep Pdf
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Z12xep Pdf
 9. Balancing eBooks and Physical Books Z12xep Pdf
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Z12xep Pdf
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Z12xep Pdf
 - Setting Reading Goals Z12xep Pdf
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Z12xep Pdf
 - Fact-Checking eBook Content of Z12xep Pdf
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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