

## Basic instrumentation engineering interview questions

### What are the process Variable?

- Flow
- Pressure
- Temperature
- Level
- Quality i. e. % O<sub>2</sub>, CO<sub>2</sub>, pH etc.

### Define all the process Variable and state their unit of measurement. ?

**Flow:** Defined as volume per unit of time at specified temperature and pressure. Conditions are generally measured by positive-displacement or rate meters.

Units : kg / hr , litter / min , gallon / min , m<sup>3</sup> / hr , Nm<sup>3</sup> / hr. ( gases )

**Pressure :** Force acting per unit Area.  $P = F/A$  Units : bar , Pascal , kg / cm<sup>2</sup> , lb / in<sup>2</sup>.

**Level:** Different between two heights. Units : Meters, mm, cm, percentage.

**Temperature:** It is the degree of hotness or coldness of a body. Units : Degree Centigrade, Degree Fahrenheit, Degree Kelvin, Degree Rankine.

**Quality:** It deals with analysis. ( pH, % CO<sub>2</sub>, % O<sub>2</sub>, Conductivity, Viscosity ).

### Where is an Air to close and Air to open control valves used?

**Air to close:**

1. Reflux lines.
2. Cooling water lines.
3. Safety Relief services.

**Air to open:**

1. Feed lines.
2. Steam Service

### What is Furnace Draft control?

Balanced draft boiler are generally used negative pressure of the furnace. When both the forced draft and the induced draft are used together, at some point in the system the pressure will be the same as that of the atmosphere.

# Basic Instrumentation Engineering Interview Question

**Minjie Lin**



## **Basic Instrumentation Engineering Interview Question:**

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## Unveiling the Energy of Verbal Artistry: An Mental Sojourn through **Basic Instrumentation Engineering Interview Question**

In a world inundated with screens and the cacophony of instant interaction, the profound energy and mental resonance of verbal beauty frequently diminish into obscurity, eclipsed by the regular barrage of sound and distractions. Yet, nestled within the musical pages of **Basic Instrumentation Engineering Interview Question**, a charming work of literary elegance that impulses with natural thoughts, lies an remarkable journey waiting to be embarked upon. Penned by way of a virtuoso wordsmith, that exciting opus manuals visitors on a psychological odyssey, delicately exposing the latent potential and profound influence embedded within the complicated web of language. Within the heart-wrenching expanse with this evocative examination, we shall embark upon an introspective exploration of the book is key subjects, dissect their captivating publishing style, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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