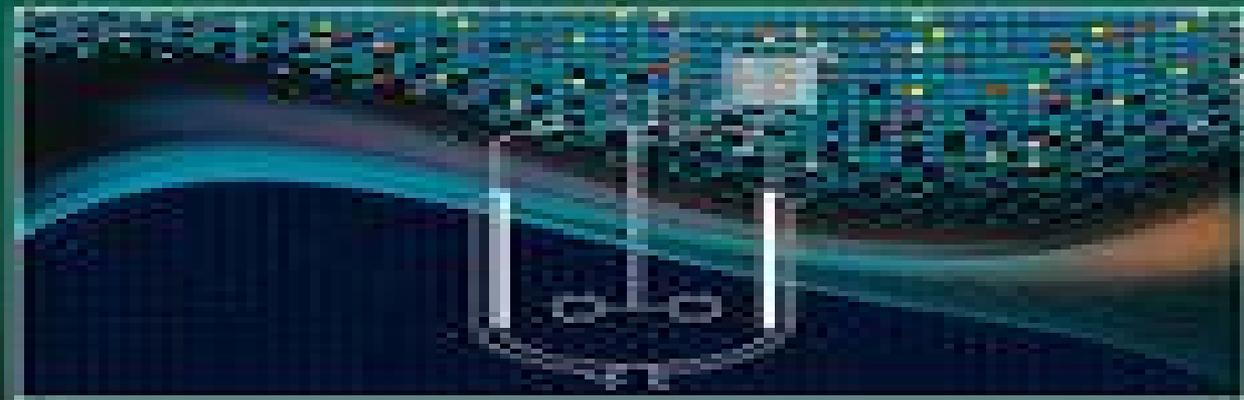


# Chemical Reaction Engineering and Reactor Technology

## Second Edition



Tapio O. Salmi  
Jyri-Pekka Mikkola  
Johari P. Märmä

# Chemical Reaction Engineering And Reactor Technology

**A. Kayode Coker**



## **Chemical Reaction Engineering And Reactor Technology:**

**Chemical Reaction Engineering and Reactor Technology, Second Edition** Jyri-Pekka Mikkola, Tapio O. Salmi, Johan P. Wörnå, 2019-07-11 The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. *Chemical Reaction Engineering and Reactor Technology* defines the qualitative aspects that affect the selection of an industrial chemical reactor and couples various reactor models to case specific kinetic expressions for chemical processes. Thoroughly revised and updated, this much anticipated Second Edition addresses the rapid academic and industrial development of chemical reaction engineering. Offering a systematic development of the chemical reaction engineering concept, this volume explores essential stoichiometric, kinetic, and thermodynamic terms needed in the analysis of chemical reactors: homogeneous and heterogeneous reactors, reactor optimization, aspects of residence time distributions, and non-ideal flow conditions in industrial reactors; solutions of algebraic and ordinary differential equation systems; gas and liquid phase diffusion coefficients and gas film coefficients; correlations for gas-liquid systems; solubilities of gases in liquids; guidelines for laboratory reactors; and the estimation of kinetic parameters. The authors pay special attention to the exact formulations and derivations of mass, energy balances, and their numerical solutions. Richly illustrated and containing exercises and solutions covering a number of processes from oil refining to the development of specialty and fine chemicals, the text provides a clear understanding of chemical reactor analysis and design.

*Chemical Reaction Engineering and Reactor Technology* Tapio O. Salmi, Jyri-Pekka Mikkola, Johan P. Wörnå, 2010-08-30 The role of the chemical reactor is crucial for the industrial conversion of raw materials into products and numerous factors must be considered when selecting an appropriate and efficient chemical reactor. *Chemical Reaction Engineering and Reactor Technology* defines the qualitative aspects that affect the selection of an industrial chemical reactor.

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*Encyclopaedia of Chemical Reaction Engineering and Reactor Technology*, 2015 *Fundamentals of Chemical Reaction Engineering* Mark E. Davis, Robert J. Davis, 2003 Chemistry in the hands of Engineers. This mantra initiated and developed largely in the research programs of academic chemical engineers over the last few decades has now made its way into the core undergraduate curriculum in the form of a new *Chemical Reaction Engineering* textbook by Cal Tech's Mark E. Davis and UVA's Robert J. Davis, Michael T. Klein, Rutgers University. This book is an introduction to the quantitative treatment of chemical reaction engineering. It is appropriate for a one-semester undergraduate or first-year graduate course. The text provides a balanced approach: first, it covers both homogeneous and heterogeneous reacting systems; second, it covers both chemical reaction engineering and chemical reactor engineering. Here's what reviewers have to say: The Davis book really brings out the strong coupling between chemical reactions and reactor design concepts in a pedagogical fashion. Michael S. Wong, Rice University. Great use of chemical reactions as teaching examples. Michael S. Wong, Rice University. The

examples illustrations and vignettes given in the text are very well done and are of either fundamental or practical interest David F Cox Virginia Tech A primary motivation to use this text is the arrangement of the introductory material on kinetics The initial description of reactions and kinetics in Davis Davis appears prior to the introduction of reactor material balances David F Cox Virginia Tech Concise development and discussion of material Michael S Wong Rice University *Chemical Reactor Modeling* Hugo A. Jakobsen,2014-04-02 Chemical Reactor Modeling closes the gap between Chemical Reaction Engineering and Fluid Mechanics The second edition consists of two volumes Volume 1 Fundamentals Volume 2 Chemical Engineering Applications In volume 1 most of the fundamental theory is presented A few numerical model simulation application examples are given to elucidate the link between theory and applications In volume 2 the chemical reactor equipment to be modeled are described Several engineering models are introduced and discussed A survey of the frequently used numerical methods algorithms and schemes is provided A few practical engineering applications of the modeling tools are presented and discussed The working principles of several experimental techniques employed in order to get data for model validation are outlined The monograph is based on lectures regularly taught in the fourth and fifth years graduate courses in transport phenomena and chemical reactor modeling and in a post graduate course in modern reactor modeling at the Norwegian University of Science and Technology Department of Chemical Engineering Trondheim Norway The objective of the book is to present the fundamentals of the single fluid and multi fluid models for the analysis of single and multiphase reactive flows in chemical reactors with a chemical reactor engineering rather than mathematical bias Organized into 13 chapters it combines theoretical aspects and practical applications and covers some of the recent research in several areas of chemical reactor engineering This book contains a survey of the modern literature in the field of chemical reactor modeling

**Chemical Reactor Design** Peter Harriott,2002-11-06 Featuring case studies and worked examples that illustrate key concepts in the text this book contains guidelines for scaleup of laboratory and pilot plant results methods to derive the correct reaction order activation energy or kinetic model from laboratory tests and theories correlations and practical examples for 2 and 3 phase reaction **Chemical Engineering and Chemical Process Technology - Volume III** Ryzhard Pohorecki,John Bridgwater,M. Molzahn. Rafiqul Gani and Crispulo Gallegos,2010-11-30 Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences Engineering and Technology Resources in the global Encyclopedia of Life Support Systems EOLSS which is an integrated compendium of twenty Encyclopedias Chemical engineering is a branch of engineering dealing with processes in which materials undergo changes in their physical or chemical state These changes may concern size energy content composition and or other application properties Chemical engineering deals with many processes belonging to chemical industry or related industries petrochemical metallurgical food pharmaceutical fine chemicals coatings and colors renewable raw materials biotechnological etc and finds application in manufacturing of such products as acids alkalis salts fuels fertilizers crop

protection agents ceramics glass paper colors dyestuffs plastics cosmetics vitamins and many others It also plays significant role in environmental protection biotechnology nanotechnology energy production and sustainable economical development The Theme on Chemical Engineering and Chemical Process Technology deals in five volumes and covers several topics such as Fundamentals of Chemical Engineering Unit Operations Fluids Unit Operations Solids Chemical Reaction Engineering Process Development Modeling Optimization and Control Process Management The Future of Chemical Engineering Chemical Engineering Education Main Products which are then expanded into multiple subtopics each as a chapter These five volumes are aimed at the following five major target audiences University and College students Educators Professional practitioners Research personnel and Policy analysts managers and decision makers and NGOs

*Chemical Reaction Engineering* L.K. Doraiswamy, Deniz Uner, 2013-07-15 Filling a longstanding gap for graduate courses in the field Chemical Reaction Engineering Beyond the Fundamentals covers basic concepts as well as complexities of chemical reaction engineering including novel techniques for process intensification The book is divided into three parts Fundamentals Revisited Building on Fundamentals and Beyond the Fundamentals Part I Fundamentals Revisited reviews the salient features of an undergraduate course introducing concepts essential to reactor design such as mixing unsteady state operations multiple steady states and complex reactions Part II Building on Fundamentals is devoted to skill building particularly in the area of catalysis and catalytic reactions It covers chemical thermodynamics emphasizing the thermodynamics of adsorption and complex reactions the fundamentals of chemical kinetics with special emphasis on microkinetic analysis and heat and mass transfer effects in catalysis including transport between phases transfer across interfaces and effects of external heat and mass transfer It also contains a chapter that provides readers with tools for making accurate kinetic measurements and analyzing the data obtained Part III Beyond the Fundamentals presents material not commonly covered in textbooks addressing aspects of reactors involving more than one phase It discusses solid catalyzed fluid phase reactions in fixed bed and fluidized bed reactors gas solid noncatalytic reactions reactions involving at least one liquid phase gas liquid and liquid liquid and multiphase reactions This section also describes membrane assisted reactor engineering combo reactors homogeneous catalysis and phase transfer catalysis The final chapter provides a perspective on future trends in reaction engineering

**Chemical Reaction Engineering** Martin Schmal, 2014-04-04 Chemical Reaction Engineering Essentials Exercises and Examples presents the essentials of kinetics reactor design and chemical reaction engineering for undergraduate students Concise and didactic in its approach it features over 70 resolved examples and many exercises The work is organized in two parts in the first part kinetics is presented

**Handbook of Petroleum Refining** James G. Speight, 2016-10-26 Petroleum refining involves refining crude petroleum as well as producing raw materials for the petrochemical industry This book covers current refinery processes and process types that are likely to come on stream during the next three to five decades The book includes 1 comparisons of conventional feedstocks with heavy oil tar sand

bitumen and bio feedstocks 2 properties and refinability of the various feedstocks 3 thermal processes versus hydroprocesses and 4 the influence of refining on the environment

*Microstructured Devices for Chemical Processing* Madhvanand N. Kashid, Albert Renken, Liubov Kiwi-Minsker, 2014-12-22 Faster cheaper and environmentally friendly these are the criteria for designing new reactions and this is the challenge faced by many chemical engineers today Based on courses taught by the authors this advanced textbook discusses opportunities for carrying out reactions on an industrial level in a technically controllable sustainable costeffective and safe manner Adopting a practical approach it describes how miniaturized devices mixers reactors heat exchangers and separators are used successfully for process intensification focusing on the engineering aspects of microstructured devices such as their design and main characteristics for homogeneous and multiphase reactions It addresses the conditions under which microstructured devices are beneficial how they should be designed and how such devices can be integrated in an existing chemical process Case studies show how the knowledge gained can be applied for particular processes The textbook is essential for master and doctoral students as well as for professional chemists and chemical engineers working in this area

*Chemistry of Dehydrogenation Reactions and Its Applications* Syed Shahabuddin, Rama Gaur, Nandini Mukherjee, 2024-02-21 The present book focuses on advancement in the application of heterogeneous catalytic materials for the dehydrogenative synthesis of valuable organic compounds from substrates such as alcohols and simple aliphatic compounds Several heterogeneous transition metals based catalytic materials are explored for the synthesis of valuable chemicals for industrial applications The book provides insight into the application of state of the art technology for energy utilization and clean chemical synthesis Features Offers a wide overview of dehydrogenation catalytic chemistry catalyzed by transition metals and their compounds Helps design novel and more benign and uncomplicated protocols for the synthesis of valuable chemicals from readily available raw materials Provides deeper insight into the aspect of dehydrogenation reactions for clean chemical synthesis via a cascade process Summarizes new mechanistic details of dehydrogenation reactions experimental side development and applications of dehydrogenation techniques Explores alternative solutions for the assimilation and transportation of clean energy in the form of hydrogen energy utilization This book is aimed at graduate students and researchers in chemical engineering chemistry catalysis organic synthesis pharmaceutical chemistry and petrochemistry

**Introduction to Chemical Engineering Kinetics and Reactor Design** Charles G. Hill, Thatcher W. Root, 2014-05-27 The Second Edition features new problems that engage readers in contemporary reactor design Highly praised by instructors students and chemical engineers Introduction to Chemical Engineering Kinetics Reactor Design has been extensively revised and updated in this Second Edition The text continues to offer a solid background in chemical reaction kinetics as well as in material and energy balances preparing readers with the foundation necessary for success in the design of chemical reactors Moreover it reflects not only the basic engineering science but also the mathematical tools used by today s engineers to solve problems associated with the design of chemical

reactors Introduction to Chemical Engineering Kinetics Reactor Design enables readers to progressively build their knowledge and skills by applying the laws of conservation of mass and energy to increasingly more difficult challenges in reactor design The first one third of the text emphasizes general principles of chemical reaction kinetics setting the stage for the subsequent treatment of reactors intended to carry out homogeneous reactions heterogeneous catalytic reactions and biochemical transformations Topics include Thermodynamics of chemical reactions Determination of reaction rate expressions Elements of heterogeneous catalysis Basic concepts in reactor design and ideal reactor models Temperature and energy effects in chemical reactors Basic and applied aspects of biochemical transformations and bioreactors About 70% of the problems in this Second Edition are new These problems frequently based on articles culled from the research literature help readers develop a solid understanding of the material Many of these new problems also offer readers opportunities to use current software applications such as Mathcad and MATLAB By enabling readers to progressively build and apply their knowledge the Second Edition of Introduction to Chemical Engineering Kinetics Reactor Design remains a premier text for students in chemical engineering and a valuable resource for practicing engineers Chemical Reactor Analysis and Applications for the Practicing Engineer Louis Theodore, 2012-09-11 This book's format follows an applications oriented text and serves as a training tool for individuals in education and industry involved directly or indirectly with chemical reactors It addresses both technical and calculational problems in this field While this text can be complimented with texts on chemical kinetics and or reactor design it also stands alone as a self teaching aid The first part serves as an introduction to the subject title and contains chapters dealing with history process variables basic operations kinetic principles and conversion variables The second part of the book addresses traditional reactor analysis chapter topics include batch CSTRs tubular flow reactors plus a comparison of these classes of reactors Part 3 keys on reactor applications that include non ideal reactors thermal effects interpretation of kinetic data and reactor design The book concludes with other reactor topics chapter titles include catalysis catalytic reactors other reactions and reactors and ABET related topics An extensive Appendix is also included

**Chemical Reaction Engineering**, 1971 *Reaction Engineering Principles* Himadri Roy Ghatak, 2018-09-03 Chemical reaction engineering is at the core of chemical engineering education Unfortunately the subject can be intimidating to students because it requires a heavy dose of mathematics These mathematics unless suitably explained in the context of the physical phenomenon can confuse rather than enlighten students Bearing this in mind Reaction Engineering Principles is written primarily from a student's perspective It is the culmination of the author's more than twenty years of experience teaching chemical reaction engineering The textbook begins by covering the basic building blocks of the subject stoichiometry kinetics and thermodynamics ensuring students gain a good grasp of the essential concepts before venturing into the world of reactors The design and performance evaluation of reactors are conveniently grouped into chapters based on an increasing degree of difficulty Accordingly isothermal reactors batch and ideal flow types are addressed first followed

by non isothermal reactor operation non ideal flow in reactors and some special reactor types For better comprehension detailed derivations are provided for all important mathematical equations Narrative of the physical context in which the formulae work adds to the clarity of thought The use of mathematical formulae is elaborated upon in the form of problem solving steps followed by worked examples Effects of parameters changing trends and comparisons between different situations are presented graphically Self practice exercises are included at the end of each chapter

*Fundamentals of Industrial Catalytic Processes* C. H. Bartholomew, Robert J. Farrauto, 2011-11-30 Catalysis is central to the chemical industry as it is directly or involved in the production of almost all useful chemical products In this book the authors present the definitive account of industrial catalytic processes Throughout *Fundamentals of Industrial Catalytic Processes* the information is illustrated with many case studies and problems This book is valuable to anyone wanting a clear account of industrial catalytic processes but is particularly useful to industrial and academic chemists and engineers and graduate working on catalysis This book also Covers fundamentals of catalytic processes including chemistry catalyst preparation properties and reaction engineering Addresses heterogeneous catalytic processes employed by industry Provides detailed data on existing catalysts and catalytic reactions process design and chemical engineering Covers catalysts used in fuel cells

Recent Trends in Chemical Reaction Engineering B. D. Kulkarni, Raghunath Anant Mashelkar, Man Mohan Sharma, 1987

Modeling of Chemical Kinetics and Reactor Design A. Kayode Coker, 2001-07-26 This reference conveys a basic understanding of chemical reactor design methodologies that incorporate both control and hazard analysis It demonstrates how to select the best reactor for any particular chemical reaction and how to estimate its size to determine the best operating conditions

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