



ULTRASONIC TESTING THICKNESS MEASUREMENT REPORT

PLANT	: COGEN	PREVIOUS EXAMINATION DATE	: 3.3.2016
TAG NO	: E1-2103D	CURRENT EXAMINATION DATE	: 5/3/2019
DESCRIPTION	: CONDENSATE COOLER D	DOSH REG NO (if any):	: PMT-127799
MATERIAL OF CONSTRUCTION	: CARBON STEEL	INSTRUMENT TYPE/BRAND	: OLYMPUS
SEARCH UNIT SIZE	: 10mm	INSTRUMENT MODEL	: 38DL PLUS
SEARCH UNIT TYPE	: TWIN CRYSTAL	COUPLANT TYPE	: WALLPAPER PASTE
SEARCH UNIT FREQUENCY	: 5MHZ	CALIBRATION BLOCK	: STEP WEDGE
SURFACE TEMPERATURE	: AMBIENT	CORRECTIVE PROCEDURE	<input type="checkbox"/> High temp-couplant & search unit <input type="checkbox"/> Hot plates <input type="checkbox"/> Temperature Correction Factor <input type="checkbox"/> No corrective procedure required

COMPONENT DESCRIPTION:

REF. POINT	DESCRIPTION	NOMINAL THICKNESS (mm)	MINIMUM THICKNESS (mm)	PREVIOUS PRBI THICKNESS (mm)	CURRENT MEASURED THICKNESS (mm)	CORRECTED THICKNESS (mm)	PRBI THICKNESS (mm)
HA01	HEAD	16.00		16.34	16.54		
HA02	HEAD	16.00		16.61	16.44		
HA03	HEAD	16.00		16.51	16.38		
HA04	HEAD	16.00		16.58	16.54		
HA05	HEAD	16.00		16.77	16.72		
HA06	HEAD	25.00		25.55	24.71		
HA07	HEAD	25.00		25.74	25.12		
HA08	HEAD	16.00		16.49	16.73		
HA09	HEAD	16.00		16.41	16.32		
HA10	HEAD	16.00		16.42	16.20		
HA11	HEAD	16.00		16.28	16.31		
HA12	HEAD	16.00		16.22	16.25		
HA13	HEAD	16.00		16.04	16.45		
NA01	NOZZLE	10.97		11.05	9.73		
NB01	NOZZLE	10.97		11.34	10.80		

Examined By : <u>ANMAD AZMI</u> Date : <u>5.3.2019</u>	Reviewed By : _____ Position: <input type="checkbox"/> Inspection Engineer <input type="checkbox"/> Inspection Technician Date: _____	Approved By : _____ Position: <input type="checkbox"/> Risk Based Inspection Engineer <input type="checkbox"/> Corrosion Engineer Date: _____
	FORM NO : OeXMS-06.01.02 L3 UTTM/F05 PAGE NO : 1 OF 2	REVISION NO : 3 TITLE : ULTRASONIC TESTING THICKNESS MEASUREMENT REPORT

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Lauren Gardner



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