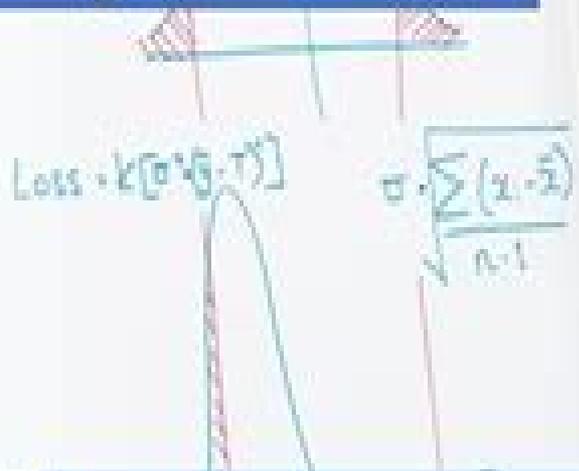


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$$\text{Loss} = k[(\sigma/6)^2 + T^2]$$

$$\sigma = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n-1}}$$

Paul Allen

[Paul.Allen@allenp.co.uk](mailto:Paul.Allen@allenp.co.uk)



**Complexity Made Simple**

# Minitab Taguchi Tutorial

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