



IT12公差表

基本尺寸		公差值															
		IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18	
千	微	μm								mm							
-	3	3	4	6	10	14	25	40	60	0.10	0.14	0.25	0.40	0.60	1.0	1.4	
3	6	4	5	8	12	18	30	48	75	0.12	0.18	0.30	0.48	0.75	1.2	1.8	
6	10	4	6	9	15	22	36	58	90	0.15	0.22	0.36	0.58	0.90	1.5	2.2	
10	18	5	8	11	18	27	43	70	110	0.18	0.27	0.43	0.70	1.10	1.8	2.7	
18	30	6	9	13	21	33	52	84	130	0.21	0.33	0.52	0.84	1.30	2.1	3.3	
30	50	7	11	16	25	39	62	100	160	0.25	0.39	0.62	1.00	1.60	2.5	3.9	
50	80	8	13	19	30	46	74	120	190	0.30	0.46	0.74	1.20	1.90	3.0	4.6	
80	120	10	15	22	35	54	87	140	220	0.35	0.54	0.87	1.40	2.20	3.5	5.4	
120	180	12	18	25	40	63	100	160	250	0.40	0.63	1.00	1.60	2.50	4.0	6.3	
180	250	14	20	29	46	72	115	185	290	0.46	0.72	1.15	1.85	2.90	4.6	7.2	
250	315	16	23	32	52	81	130	210	320	0.52	0.81	1.30	2.10	3.20	5.2	8.1	
315	400	18	25	36	57	89	140	230	360	0.57	0.89	1.40	2.30	3.60	5.7	8.9	
400	500	20	27	40	63	97	150	250	400	0.63	0.97	1.50	2.50	4.00	6.3	9.7	

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KJ Lindholm-Leary



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