Cwi exam

1. Which of the following is NOT important or essential to good record keeping?

(A) clearly and concisely stated facts
(B) agood company policy manual
(C) well organized reports presenting a total picture
(D) logical sequence to reporting
(E) all supporting forms, reports and data included or referenced

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2. Incomplete joint penetration can be caused by which of the following?

(A) insufficient root opening
(B) excessive travel speed
(C) excessive electrode diameter
(D) all of the above
(E) only A and C above

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3. Microscopic examination will reveal the microstructure of which of the following?

(A) base metal
(B) heat-affected zone
(C) fusion zone
(D) all of the above
(E) only B and C above

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4. In SMAW the correct arc length is essential to good welding performance. Which factors affect arc length?

(A) electrode classification
(B) electrode diameter
(C) welding position
(D) all of the above
(E) only A and B above

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KJ Lindholm-Leary

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