

Part tightened		kg-cm	ft-lb	N-m
Cylinder head bolt	First	300	22	29
	Second	500	36	49
	Third	Tighten the bolt an additional 90° after achieving specified torque		
Cylinder head x Camshaft bearing cap		140	10	14
Cylinder head x Spark plug		180	13	18
Cylinder head x Intake manifold		195	14	19
Cylinder head x Exhaust manifold		520	38	51
Cylinder head x No. 1 engine hanger		210	15	21
Cylinder head x No. 2 engine hanger		590	43	58
Cylinder block x RH engine mounting bracket		440	32	43
Cylinder block x Oil pump		75	65 in.-lb	7.4
Cylinder block x Crankshaft bearing cap		580	42	57
Cylinder block x Water pump		175	13	17
Cylinder block x No. 1 idler pulley		185	13	18
Cylinder block x No. 2 idler pulley		280	20	27
Cylinder block x Oil strainer		75	65 in.-lb	7.4
Cylinder block x Oil regulator		300	22	29
Cylinder block x Drain plug		250	18	25
Camshaft x Camshaft timing pulley		510	37	50
Valve clearance adjusting nut x Rocker arm		120	9	12
Crankshaft x Crankshaft pulley		1,550	112	152
Crankshaft x Flywheel		900	65	88
Connecting rod x Connecting rod cap		400	29	39
Oil pan x Drain plug		250	18	25
RH engine mounting bracket x Insulator		650	47	64
RH engine mounting insulator x RH member		490	35	48
LH engine mounting bracket x Transaxle case		490	35	48
LH engine mounting bracket x Insulator		740	54	73
Rear engine mounting Bracket x Transaxle case (M/T)		590	43	58
Rear engine mounting bracket x Insulator (A/T)		650	47	64
No. 1 and No. 2 rear engine mounting bracket x Insulator (M/T)		490	35	48
Rear engine mounting insulator x Body (A/T)		740	54	73
No. 2 engine mounting insulator x Body		740	54	73

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Chilton Automotive Books



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,1992 *Road and Track* ,1976 Implementation of a Non-Intrusive In-Vehicle Engine Torque Sensor for Benchmarking
the Toyota Prius Theodore Bohn,Michael Duoba,2005

Toyota 4p Engine Torque Specs Book Review: Unveiling the Power of Words

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