

HOW TO USE THIS MANUAL

GENERAL INFORMATION

1. GENERAL DESCRIPTION

- (a) This manual is made in accordance with SAE J2008.
- (b) Generally repair operations can be separated in the following 3 main processes:
 1. Diagnosis
 2. Removing and Installing, Replacing, Disassembling, Installing and Checking, Adjusting
 3. Final Inspection
- (c) This manual explains "Removing and Installing, Replacing, Disassembling, Installing and Checking, Adjusting", but "Final Inspection" is omitted.
- (d) The following essential operations are not written in this manual, however these operations must be done in the practical situation.
 - (1) Operation with a jack or lift
 - (2) Cleaning of a removed part when necessary
 - (3) Visual check

2. INDEX

- (a) An alphabetical INDEX is provided as a section on the end of the book to guide you to the item to be repaired.

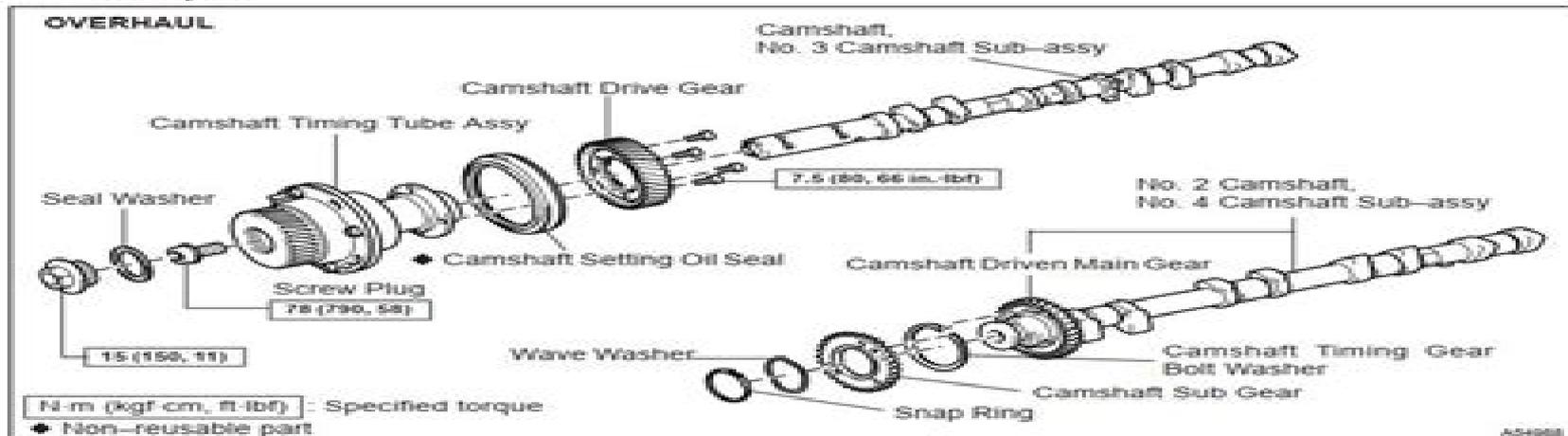
3. PREPARATION

- (a) Use of special service tools (SST) and special service materials (SSM) may be required, depending on the repairing condition. Be sure to use SST and SSM when they are required and follow the working procedure properly. A list of SST and SSM is in the Preparation section of this manual.

4. REPAIR PROCEDURES

- (a) Component drawing is placed as the section or title when necessary.
- (b) Illustrations of the parts catalog are placed as the "disassembled parts drawing" so that it enables you to understand the fitting condition of the components.
- (c) Non-reusable parts, grease applied parts, precoated parts and tightening torque are specified in the components drawing.

Example:



Toyota Corolla Verso Service Manual

JE Gale



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