

Unit 15: Electro, Pneumatic and Hydraulic Systems and Devices

Unit code:	K/600/0264
QCF Level 3:	BTEC National
Credit value:	10
Guided learning hours:	60

● Aim and purpose

This unit will give learners the knowledge and skills needed to safely inspect, test and maintain pressurised fluid systems that use electrical control devices to make them work.

● Unit introduction

An understanding of how fluid power systems are used to control the operation of machinery and equipment is important for anyone thinking of taking up a career in engineering.

Pneumatic (pressurised air or gas) systems are widely used in manufacturing engineering to operate equipment such as packaging machines, automated assembly machines, clamping and lifting devices. There are many other everyday applications where air operated equipment is found, for example for opening doors on buses. Hydraulic (pressurised liquid) systems are used where greater amounts of power are involved, a good example of this being the linear actuators that move the arms on excavators and other types of earth-moving equipment.

This unit will give learners a broad understanding of the design and safe operation of pressurised fluid systems that use electrical control devices to make them work. This will include being able to read and produce simple fluid power circuit diagrams, understanding the principles of maintenance, and the use of test routines to identify faults in these systems.

Learners will investigate the impact that current legislation has on the design and safe operation of fluid power circuits, so that when carrying out practical work they are able to work safely. High pressure systems and devices, particularly air-based ones, have hidden dangers. Because hydraulic oil is carcinogenic learners will be made aware of the regulations covering the handling and disposal/recycling of this substance.

This is then followed by a look at a selection of the components used in fluid power systems and how they can be represented using universally recognised circuit diagram symbols. The components studied will include those used to generate a supply of high pressure air or hydraulic fluid, prime movers such as linear actuators (cylinders) and control devices such as valves and sensors.

Learners will be introduced to some of the calculations that need to be carried out before designing and setting up a system. These include some basic pressure and volume calculations involving gases, determination of the correct size of cylinder to produce a specified extending force, and calculation of fluid flow rates needed to keep a system operating effectively. Learners will then investigate how components can be linked together to form systems for a specific purpose.

Unit 15 Electro Pneumatic And Hydraulic Systems And Devices

RJ Shavelson



Unit 15 Electro Pneumatic And Hydraulic Systems And Devices:

Mechanical Engineering Alan Darbyshire,2010-08-20 First Published in 2010 The most popular specialist mechanical units of the BTEC National Engineering in one book Clear full colour layout and numerous examples activities quizzes and review questions with answers make it easy for students to learn and revise for their exams Each chapter covers one unit of the syllabus and contains all the learning outcomes Content you can trust written by an experienced lecturer involved in the development of the syllabus The third edition of this established textbook fully covers the 6 most popular specialist units of the Mechanical Engineering Manufacturing Engineering and Operations and Maintenance Engineering pathways of the BTEC National Engineering syllabus Units covered Unit 8 Engineering Design Unit 10 Properties and Applications of Engineering Materials Unit 11 Further Mechanical Principles and Applications Unit 12 Applications of Mechanical Systems and Technology Unit 15 Electro Pneumatic and Hydraulic Systems and Devices Unit 18 Advanced Mechanical Principles and Applications Mathematical theory is backed up with numerous examples to work through There are also activities for students to complete out of the classroom which help put theory into context The activities have been thoroughly revised in line with the new assessment and grading criteria Test your Knowledge quizzes throughout the text enable the students to test their understanding as they work through the book while end of unit review questions are ideal for exam revision and course work

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Standard Federal Tax Service ,1944 *The Electrical Journal* ,1914 Scientific and Technical Aerospace Reports ,1967 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database Guide to the evaluation of educational experience in the Armed Service 76 American Council on Education,1977 **U.S. Government Research & Development Reports** ,1969-10 **Municipal Engineering** ,1901 *Diesel Engineering* ,1967 *Water & Sewage Works* ,1901 Vols 76 83 93 include Reference and data section for 1929 1936 46 1929 called Water works and sewerage data section *Standard Federal Tax Reporter* ,1960 Includes legislation U S Tax Court and other court decisions and U S Treasury decisions **Municipal and County Engineering** ,1901 **Gas & Oil Power** ,1968 **Standard federal Tax Reporter.1958** Commerce Clearing House,Inc,1957 **Western Aerospace** ,1959 *Thomas Register of American Manufacturers* ,2003 Vols for 1970 71 includes manufacturers catalogs

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