

A transient method for characterizing flow regimes in a Circulating Fluid Bed

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Abstract

In recent years, although an increase number of literature have been devoted to circulating fluidized bed, the prediction of velocities over which different fluidization regimes exist is still difficult. In this study, a transient method was applied which readily allows one to identify operational features and critical transitions. The method is based on stopping the solids flow rate into the riser when riser is operating in fully dense transport regime. The analysis of transient pressure drop data across the riser during a solids flow cut-off experiment against its time derivative demonstrate the three distinct operating regimes that exist as the gas deplete the solid out of the riser. The transient was compared to data taken under steady state operations using statistically designed experiments. Results indicated that although there were significant differences when comparing operations in dilute conditions, there were no significant differences between the two methods in the fast fluidized and dense transport regimes. The transient method was capable of reproducing the solids circulation dependence on riser solids holdup and on the axial pressure profile. This transient method offers an accurate, easy, rapid, and reproducible means of characterizing CFB operations over a wide range of flow conditions. The lack of accuracy in the dilute regime is conjectured to be due to the wide particle size distribution that resulted in segregation during the transient testing.

1. Introduction

Circulating fluidized beds (CFB) and pneumatic conveying of solids have been widely used in chemical and petroleum industries, including pressurized circulating fluidized bed combustion, catalytic cracking, and aluminum oxide calcination. Understanding of the flow regimes in CFB risers is the key to successful design and scale-up of CFB systems. Numerous studies on CFB riser's regimes are available in the literature [1-6]. Due to restricted range of operating conditions, generally these studies are carried out for the specific regimes (i.e. dilute, fast fluidized, and dense). For instance, studies on the dilute regime do not provide any information on the neighboring regimes, such as fast fluidized regime. Therefore, it is difficult to recognize the operating conditions for fast fluidized regime. There is a lot of

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Computational Gas-Solids Flows and Reacting Systems: Theory, Methods and Practice Pannala,

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fundamentals of pressure transient test analysis and design in clear simple language and explains the theoretical bases of commercial well test analysis software Test analysis techniques are illustrated with complete and clearly written examples Additional exercises for classroom or individual practice are provided With its focus on physical processes and mathematical interpretation this book appeals to all levels of engineers who want to understand how modern approaches work Pressure transient test analysis is a mature technology in petroleum engineering even so it continues to evolve Because of the developments in this technology since the last SPE textbook devoted to transient testing was published we concluded that students could benefit from a textbook approach to the subject that includes a representative sampling of the more important fundamentals and applications We deliberately distinguish between a textbook approach which stresses understanding through numerous examples and exercises dealing with selected fundamentals and applications and a monograph approach which attempts to summarize the state of the art in the technology Computational methods that transient test analysts use have gone through a revolution since most existing texts on the subject were written Most calculations are now done with commercial software or by spreadsheets or proprietary software developed by users to meet personal needs and objectives These advances in software have greatly increased productivity in this technology but they also have contributed to a black box approach to test analysis In this text we attempt to explain what s in the box and we do not include a number of the modern tools that enhance individual engineer productivity We hope instead to provide understanding so that the student can use the commercial software with greater appreciation and so that the student can read monographs and papers on transient testing with greater appreciation for the context of the subject Accordingly this text is but an introduction to the vast field of pressure transient test analysis

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