

TABLE II-B—Single sampling plan, r tightened inspection (Master table)

(see 4.9.3 and 4.9.4)

Lot size	Sample size	Acceptable Quality Levels Tightened Inspection																													
		0.010		0.015		0.020		0.030		0.040		0.050		0.075		0.100		0.150		0.200		0.300		0.400		0.500		0.600		0.800	
		Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc	Ac	Rc
A	2	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
B	3	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
C	5	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
D	8	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
E	10	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
F	20	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
G	30	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
H	40	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
I	50	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
J	80	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
K	100	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
L	200	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
M	300	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
N	500	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
O	1000	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
P	2000	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
Q	3000	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	
R	5000	↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓		↓	

- ⊕ Use first sampling plan unless arrow. If sample size equals or exceeds lot or batch size, do 100 percent inspection.
- ⊖ Use first sampling plan shown above.
- Ac Acceptance number.
- Rc Rejection number.

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