

A Review on Coating & Lamination in Textiles: Processes and Applications

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Abstract Coating and lamination are two functional processes which are used to make a proper finishing to the textile material. The coating formulation with different textile grade polymer like PVC, PU, acrylic, PTFE are hugely used to make a textile product with multipurpose way like- waterproof protective clothing, tarpaulin, protective clothing, electrical insulation etc. on the other hand lamination process is used to prepare some important textile products with daily uses in our practical life like- blackout curtains and blinds, and c. In this current work is related to details of lamination theory, various processes, formulations, application, recent developments of the coating and lamination in the textile field.

Keywords Coating, Lamination, PVC, PU, Acrylic, Waterproof Protective Clothing, Tarpaulin, Tarpaulin, Lamination Theory, Processes, Formulations, Application, Recent Developments

1. Introduction

Coating and laminating are increasingly important techniques for adding value to technical textiles. Coating and lamination enhance and extend the range of functional performance properties of textiles and the use of these techniques is growing rapidly as the applications for technical textiles become more diverse. Cheaper fabric structures may be coated or laminated to provide higher added value to end-users and higher profit margins to manufacturers. The key to success in textile coating and lamination depends upon the application of appropriate technology using modern machinery[1-3]. Machine productivity is important, but flexibility in terms of production speed and the versatility of coating/lamination methods are important factors to consider, as well as a high level of process monitoring, process control and automation to satisfy demanding technical specifications.

2. Coating Technology

Coating is a process in which a polymeric layer is applied directly to one or both surfaces of the fabric. The polymer coating must adhere to the textile and a blade or similar aperture controls the thickness of the viscous polymer. The coated fabric is heated and the polymer is cured (that is, polymerized). Where a thick coating is required this may be built up by applying successive coating layers, layer on

layer. Interlayer adhesion must therefore be high[2]. Finally, a thin top layer may be applied for aesthetic or technical enhancement of the coating. Depending upon the end-use requirements, heavy-duty technical textile coatings may be applied at high weight, while other end-uses for high-technology apparel may require coating weights very low. The chemical formulation of the coating, the coating thickness and weight, the number of layers, the form of the technical textile and the nature of any pre-treatment (such as to stabilize the fabric dimensions prior to coating) are of great importance. Traditionally, coating has been applied to woven technical textiles, but increasingly warp-knitted, raschel[3], weft-knitted and nonwoven fabrics must be coated on the same line. The machinery and method of application of the coating formulation must be versatile, minimize tensions on the fabric that may lead to distortion or stretch, and eliminate problems in knitted fabrics such as curling selvages. Scroll opening equipment, weft straightening, tension bars and selvedge uncurlers may thus be fitted[4-6]. The lighter the weight of the technical textile the more prone will be the base fabric for coating to weft line distortion and selvedge curling.

2.1. Coating Formulations

The formulation of a coating is complicated, and it can contain a wide range of chemicals depending upon the nature of the polymer, the necessary additives for the specific end use, whether the coating has to be foamed prior to application, and the type of coating machinery to be used. Coatings may be coloured, translucent or opaque, fluorescent, photoluminescent or retro-reflective, according to the end user requirements[7]. Some thermoplastics are used as they allow the material to be used as they allow the material to be used as hot melt adhesive and in some cases for welding techniques. They are used as coating polymers.

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A Review On Coating Lamination In Textiles Processes

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A Review On Coating Lamination In Textiles Processes:

Coated and Laminated Textiles for Aerostats and Airships Mangala Joshi,2022-03-28 This book covers material challenges and technology innovation in coated and laminated textiles for aerostats and airships Aerostats airships are lighter than air LTA aircraft which are generally used in defence applications and face many harsh environmental conditions For sustaining such conditions there are special requirements for the material to be used in aerostats airships which generally include a multi layered coated laminated textile using a textile fabric in base layer and different polymers for coating lamination Therefore this book covers typical materials developed by different countries challenges for developing material for aerostat airship envelope and the future scope Features Exclusive title on materials used for LTA envelopes Discusses material challenges such as selection of suitable fibre polymer additive coating lamination techniques joint type and sealing techniques Includes typical materials developed by different companies and researchers worldwide Clearly explains technical concepts using figures schemes and tabulated data Includes case studies on material developed for aerostats airships by different countries including NASA Lockheed Martin JAXA ADRDE and DRDO This book is aimed at graduate students researchers and professionals in textiles engineering and aerospace engineering

Smart and Functional Textiles Bapan Adak,Samrat Mukhopadhyay,2023-04-03 Smart and Functional Textiles is an application oriented book covering a wide range of areas from multifunctional nanofinished textiles coated and laminated textiles wearable e textiles textile based sensors and actuators thermoregulating textiles to smart medical textiles and stimuli responsive textiles It also includes chapters on 3D printed smart textiles automotive smart textiles smart textiles in military and defense as well as functional textiles used in care and diagnosis of Covid 19

Frontiers of Textile Materials Mohd Shabbir,Shakeel Ahmed,Javed N. Sheikh,2020-03-17 The book *Frontiers and Textile Materials* will deal with the important materials that can be utilized for value addition and functionalization of textile materials The topics covered in this book includes the materials like enzymes polymers etc that are utilized for conventional textile processing and the advanced materials like nanoparticles which are expected to change the horizons of textiles The futuristic techniques for textile processing like plasma are also discussed

Smart Textile Coatings and Laminates William C Smith,2018-11-29 Smart Textile Coatings and Laminates Second Edition reviews a variety of topics regarding textile coatings and laminates to provide a stimulus for developing new and improved textile products It addresses coating and laminating processes and techniques and base fabrics and their interaction in coated fabrics Other sections discuss the different types of smart and intelligent coatings and laminates including microencapsulation technology conductive coatings breathable coatings phase change materials and their applications in textiles Many new chapters have been added in this updated edition including the medical applications of smart coatings responsive coatings and the integration of electronics into textiles With its highly distinguished editor and array of international contributors this book is a valuable reference for chemists textile technologists fiber scientists textile engineers

and more Presents the state of the art in smart coatings for fibers fabrics and polymers providing fundamental knowledge and stimulus for further research and development Includes a new range of application areas including responsive coatings smart coatings for medical applications and the integration of electronics into textiles through coating technology Provides practical guidance for coating and laminating processes and techniques with a particular focus on the impact of nanotechnology on intelligent coatings

Advancements in Textile Finishing Mohammad Shahid,Santosh Biranje,Mohd Yusuf,Ravindra Adivarekar,2025-08-30 This book highlights the latest advancements in textile finishing covering various techniques technologies and trends It begins with an overview of mechanical and chemical processes used in the textile industry emphasizing sustainable practices like yarn sizing and textile finishes for wellness Functional finishes in outdoor textiles for enhanced comfort are also discussed The book explores advancements in polymeric materials and emerging trends in polymers for textile finishing It delves into eco friendly innovations using bio derived polymers and the application of microencapsulation in textile finishing It also covers enzyme based techniques and biotechnology applications for surface modification of polyester fibers offering sustainable alternatives Plasma technology advancements for textile surface modification and innovations in conductive and smart textiles are thoroughly explored Environmental impacts and sustainable solutions are highlighted throughout With contributions from global experts this book provides comprehensive insights into future practices in textile finishing focusing on sustainability and technological progress

Coated and Laminated Textiles W Fung,2002-05-09 Coating and lamination offer methods of improving and modifying the physical properties and appearance of fabrics and also the development of entirely new products by combining the benefits of fabrics polymers and films This detailed book covers all aspects of coating and lamination within the textile industry including compound ingredients how to set and adhere to strictly controlled processing conditions the accurate control of production variables the safe handling of toxic materials and the ongoing research into future products which will facilitate recycling and disposal This book is particularly useful in the insight it gives about the challenges and opportunities that these new treatments offer and is essential reading for technologists chemists and production engineers working in this exciting field Authoritative review of the latest developments in coating and lamination processes for textiles Focuses on the importance of setting and adhering to processing conditions Written by the author of the well known *Textiles in automotive engineering*

Textile Technology Digest ,1999 **Industrial Fabric Products Review** ,2007 TEXINCON ,1997 **AATCC Review** ,2004 *Rubber Journal* ,1971 Textile Abstracts ,1968 **Canadian Textile Journal** ,1962 *The Indian Textile Journal* Sorabji M. Rutnagar,2006 **Indian Science Abstracts** ,1970 Smart Textile Coatings and Laminates William C Smith,2010-01-28 Smart coatings can produce coatings that offer above and beyond the normal functions of a coating these range from improving the performance of fabrics producing new forms of materials to providing decoration This book reviews a variety of topics about textile coatings and laminates and aims to provide a stimulus for developing new

and improved textile products The first part of the book introduces the fundamentals of textile coatings and laminates addressing general areas such as coating and laminating processes and techniques as well as base fabrics and their interaction in coated fabrics Part two discusses different types of smart and intelligent coatings and laminates for textiles Topics include microencapsulation technology conductive coatings breathable coatings and phase change materials and their application in textiles With its highly distinguished editor and array of international contributors Smart textile coatings and laminates is a valuable reference book for chemists textile technologists fibre scientists textile engineers and all those wishing to improve and understand the developments in textile coating and laminating technology It will also be suitable for researchers in industry or academia Reviews a number of issues surrounding textile coatings and laminates Discusses the fundamentals of textile coatings and laminates addressing processes and techniques Examines types of smart and intelligent coatings and laminates for textiles including microencapsulation technology conductive and breathable coatings

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