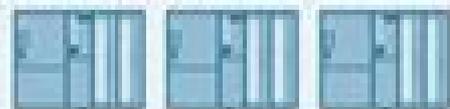


Field devices or other connected systems



OPC UA (TCP)

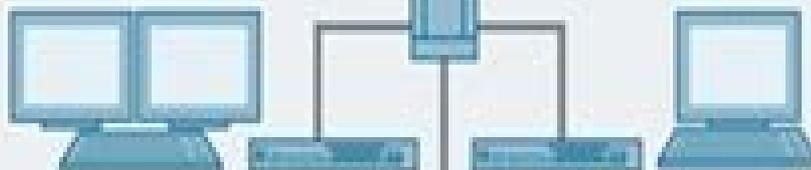


system 3



MODBUS (TCP)

WinCC OA server (multi-user system)



operator station

operator station

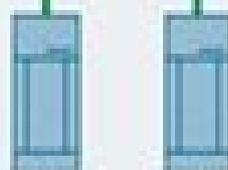
system 2

WinCC OA System communication TCP



S7 Industrial Ethernet (TCP)

WinCC OA server (redundant)



operator station

system 1



operator station



operator station

Scada System Simatic Wincc Open Architecture

Rachel S Tattersall



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