

Article

# Influence of Infiltration Pressure on the Microstructure and Properties of 2D-CFRP Prepared by the Vacuum Infiltration Hot Pressing Molding Process

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**Abstract:** The critical infiltration pressures of the matrix in a two-dimensional (2D) carbon fiber preform were calculated theoretically, and the calculated values of the static and dynamic models were 0.115 and 0.478 MPa, respectively. Compared with the dynamic model, there is no viscous resistance or infiltration front gas pressure in the static model, so the static value is obviously lower than the dynamic value. To verify the rationality of theoretical calculation, 2D carbon fiber reinforced plastics (2D-CFRP) with infiltration pressures of 0.5, 0.6, 0.7, 0.8, and 0.9 MPa were prepared by the vacuum infiltration hot pressing molding process. The microstructure of the composite was observed and the bending strength was tested by three-point bending test. The results show that the infiltration pressure has an important influence on the infiltration effect and the bending fracture morphology. When the infiltration pressure is 0.7 MPa, the composite has an excellent infiltration effect. The fibers distribute reasonable in the fracture. Stress can be effectively transferred when the composite material is loaded. And the bending strength of the composite material reaches 627 MPa at this time.

**Keywords:** infiltration pressure; vacuum infiltration hot pressing molding process; 2D-CFRP; microstructure and properties; influence

## 1. Introduction

Carbon fiber reinforced resin matrix composite has a series of outstanding properties, such as low density, high specific strength, high specific modulus, chemical corrosion resistance, high thermal conductivity, and low thermal expansion coefficient [1,2]. It is widely used in aerospace, military, and automobile industries, electronics, and civil engineering [3,4]. The infiltration process is one of the most important steps in preparing 2D-CFRP by the vacuum infiltration hot pressing molding process. To prepare 2D-CFRP with excellent properties, the matrix needs be sufficiently and uniformly infiltrated in the 2D carbon fiber preform. Otherwise, there will be pores or local non-infiltration among the carbon fiber bundles, and carbon fibers cannot play the role of reinforcement effectively, which will greatly affect the microstructure and properties of 2D-CFRP [5]. The experimental results show that the infiltration effect of matrix in a 2D carbon fiber preform is partly determined by the infiltration pressure. If the infiltration pressure is too low, the matrix in the 2D carbon fiber preform is not sufficient and uniform. If the infiltration pressure is too high, the composite will produce cracks

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## **Table of Contents Influence Of The Infiltration Process On Properties Of**

1. Understanding the eBook Influence Of The Infiltration Process On Properties Of
  - The Rise of Digital Reading Influence Of The Infiltration Process On Properties Of
  - Advantages of eBooks Over Traditional Books
2. Identifying Influence Of The Infiltration Process On Properties Of
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Influence Of The Infiltration Process On Properties Of
  - User-Friendly Interface
4. Exploring eBook Recommendations from Influence Of The Infiltration Process On Properties Of
  - Personalized Recommendations
  - Influence Of The Infiltration Process On Properties Of User Reviews and Ratings
  - Influence Of The Infiltration Process On Properties Of and Bestseller Lists
5. Accessing Influence Of The Infiltration Process On Properties Of Free and Paid eBooks
  - Influence Of The Infiltration Process On Properties Of Public Domain eBooks
  - Influence Of The Infiltration Process On Properties Of eBook Subscription Services

- Influence Of The Infiltration Process On Properties Of Budget-Friendly Options
- 6. Navigating Influence Of The Infiltration Process On Properties Of eBook Formats
  - ePub, PDF, MOBI, and More
  - Influence Of The Infiltration Process On Properties Of Compatibility with Devices
  - Influence Of The Infiltration Process On Properties Of Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Influence Of The Infiltration Process On Properties Of
  - Highlighting and Note-Taking Influence Of The Infiltration Process On Properties Of
  - Interactive Elements Influence Of The Infiltration Process On Properties Of
- 8. Staying Engaged with Influence Of The Infiltration Process On Properties Of
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Influence Of The Infiltration Process On Properties Of
- 9. Balancing eBooks and Physical Books Influence Of The Infiltration Process On Properties Of
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Influence Of The Infiltration Process On Properties Of
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Influence Of The Infiltration Process On Properties Of
  - Setting Reading Goals Influence Of The Infiltration Process On Properties Of
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Influence Of The Infiltration Process On Properties Of
  - Fact-Checking eBook Content of Influence Of The Infiltration Process On Properties Of
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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