

Hans Berger

Automating with STEP 7 in STL and SCL

SIMATIC S7-300/400
Programmable Controllers

SIEMENS

```
i) := Address; k := -1;
REPEAT
  k := 1;
  IF I[Address + k] THEN := 0; := i + 1;
  UNTIL I[Address + k] OR (I[i.
END_REPEAT
byteindex := i; b := index

UN "Eingang6"
UN "Zeit7"
L $5T#7S
S "Zeit7"
U "Zeit7"
= "Ausgang6"
J "Eingang6"
UN "Zeit7"
L $5T#2S
SI "Zeit6"
```

Sixth Edition

Automating With Step 7 In Stl And Scl

DJ Losen



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