

走模前用

模具检测表
Mould Check List

| 工程号 Project Name | 零件编号 Part Number | 管理编号 LT control No. | | | |
|---------------------|---|------------------------|----|-----|-----------|
| 模号 Tool Number | 零件名称 Part Name | | | | |
| 检测项目 Check List | | Yes | No | N/A | 备注 Remark |
| 1 | 背板(码板&QMC板),码模孔,码模槽的尺寸符合图纸 Back Plate(Clamping plate & QMC plate), clamping holes/slots: sizes to drawing | | | | |
| 2 | 顶棍孔的位置及顶棍的尺寸符合图纸,攻牙为: K.O. Holes location, ejector bar, size to drawing, tapped thread: | | | | |
| 3 | 运水线出入口按图纸打上标记(IN1, 2, ...或OUT1, 2, ...) Water lines stamped IN1,2.. & OUT1,2.. to drawing | | | | |
| 4 | 运水线的快接喉咀按要求,规格:BSP Jiffy connector of water to requirement, spec: | | | | |
| 5 | 运水线路通水检查,在水压为8. KG/CM ² 不漏水 Water circuit checked for flow, no leakage at 8 kg/cm ² | | | | |
| 6 | 液压线路出入口按图纸打上标记(Open或Close, Ejector或Return) Hydraulic lines stamped Open&Close, Ejector&Return | | | | |
| 7 | 按要求在码上雕刻零件号,模腔号,胶料名称等 Engrave in core: part number,cavity number, plastic name | | | | |
| 8 | 凸模和凹模的表面抛光按图纸&要求 Cavity and Core polish to drawing & requirement | | | | |
| 9 | 流道及水口已打磨光滑, #320沙纸以上 Runner and gate polished, #320 sandpaper | | | | |
| 10 | 顶出系统动作顺畅 Ejection system functions freely | | | | |
| 11 | 油缸行位要安装限位开关,确保动作正常 Use limit switch for limit detection of slide positions, ensure cylinder slider move properly | | | | |
| 12 | 定位环(法兰),模板,顶棍,吊模巴等要打上模号 Locating Ring, platen, Ejector bar., lifting strap stamped with Tool number | | | | |

Injection Molding Machine Maintenance Checklist

S Ashworth



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