

## LED Intensity Measurement (Case Study)

### Challenge

In a recent application our customers needed to test LEDs in automated test systems. The test system required an accuracy of 100 light percent for LEDs. The test system operated in a high intensity mode called "high mode" and a low intensity mode called "low mode".

When the LEDs were in "high mode" their measurement system would activate.

In order to commission this, several dummy filters were used to verify the LED accuracy to a level acceptable to the test system. However, when operated in "low mode", the activation of the control during filter change increased uncertainty in the measurement of LED output and intensity.

### Solution

The customer used the Flux LED Analyser in conjunction with Flux Optical

Modules. The Flux LED Analyser has an extremely wide dynamic range which allows it to test LEDs from the dimmest LED's to the brightest LED's without the use of any external optical attenuators or filters (at least 200 times). The Flux DMF LED Analyser was connected together in a daisy chain configuration in order to test 120 LEDs simultaneously.

In this particular case the customer opted to use the XP chromaticity and intensity

module from the Flux LED Analyser. Flux provided a comprehensive table of reference wavelengths which allowed to adjust the Flux LED Analyser after it was fixed in the test fixture.

The customer had each filter was measuring the correct intensity and colour. By using the most advanced current technology it was possible to achieve a repeatability of  $\pm 0.001\%$  in CIE X and Y chromaticity and a repeatability of  $\pm 1\%$  in terms of intensity measurements with a linear dynamic between 0 and full scale.

One of the biggest challenges when setting up this test fixture was determining the test fixture layout. It was decided that the best method was to test a large quantity of PCBs and using the measurements to calculate the mean and standard deviation of each filter position. Two tests were determined using the mean values as measured by the Flux LED Analyser and the MinMax reference were derived from the relevant LED data sheet.

In order to ensure that the LEDs were chromaticity stable the LEDs were processed in a fixed test fixture any measurement was made.

### Result


Using the Flux balancing software it was then possible to adjust the mean intensity value of each filter to compensate for any fixture variations. A golden thread chromaticity board was created and the measured value for each filter was stored. This board was then used to verify the test fixture each day to ensure that there was no drift in the test results.

After doing all the test without the test time was approximately 1.5 seconds for the high intensity test and 1.0 seconds for the low intensity test of all 120 LEDs. The customer reported a new operational program from the Flux LED Analyser in terms of both colour and intensity measurement. See Flux Case Study below.

<http://www.fluxoptics.com>

# Led Intensity Measurement Case Study

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Kangassalo**

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