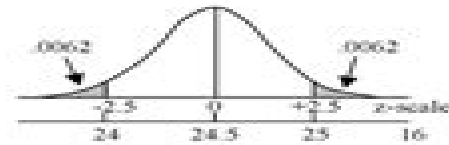
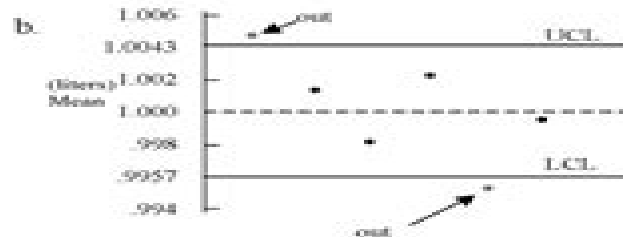


Chapter 10 Solutions

1. specs: 24 oz. to 25 oz.
 $\mu = 24.5$ oz. [assume $\mu = \bar{x}$]
 $\sigma = .2$ oz.
 a. [refers to population]
 $z = \frac{+5}{2} = 2.5 \rightarrow 2(.0062) = .0124$
 b. $\mu \pm 2 \frac{\sigma}{\sqrt{n}} = 24.5 \pm 2 \frac{.2}{\sqrt{16}} = 24.5 \pm .10$ or 24.40 to 24.60



2. $\mu = 1.0$ liter
 $\sigma = .01$ liter
 $n = 25$
 a. Control limits: $\mu \pm 2 \frac{\sigma}{\sqrt{n}}$
 [z = 2.17 for 97%]
 UCL is $1.0 + 2.17 \frac{.01}{\sqrt{25}} = 1.0043$
 LCL is $1.0 - 2.17 \frac{.01}{\sqrt{25}} = .9957$



3. a. $n = 20$
 $A_2 = 0.18$ $= 3.10$ Mean Chart: $\pm A_2 (= 3.1 \pm 0.18(0.45))$
 $D_3 = 0.41$ $(= 0.45)$ $= 3.1 \pm .081$
 $D_4 = 1.59$

Hence, UCL is 3.181

and LCL is 3.019. All means are within these limits.

Range Chart: UCL is $D_4 (= 1.59(0.45)) = .7155$

LCL is $D_3 (= 0.41(0.45)) = .1845$

In control since all points are within these limits.

4.	Sample	Mean	Range
	1	79.48	2.6
	2	80.14	2.3
	3	80.14	1.2
	4	79.60	1.7
	5	80.02	2.0
	6	80.38	1.4

Mean Chart: $\pm A_2 (= 79.96 \pm 0.58(1.87))$
 $= 79.96 \pm 1.1$

UCL = 81.04, LCL = 78.88

Range Chart: UCL = $D_4 (= 2.11(1.87)) = 3.95$

LCL = $D_3 (= 0(1.87)) = 0$

[Both charts suggest the process is in control: Neither has any points outside the limits.]

Operations Management Chapter 10 Solutions

DJ Losen



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Production and Operation Management Solutions Manual Gaotjer, Frazier, 1998-09 *Operations Management*
Richard J. Schonberger, Edward M. Knod, 1997 *Essentials of Logistics and Management* Francis Luc Perret, 2007 This text provides an investigation into the knowledge required to maximise the practice of logistics towards the ends of contributing to a company's growth. The text elaborates upon a conceptual framework in which all stakes and themes of logistics are analysed. *Operations Management* B. Mahadevan, 2010 Covers the core concepts and theories of production and operations management in the global as well as Indian context. Includes boxes solved numerical examples, real world examples and case studies, practice problems and videos. Focuses on strategic decision making, design, planning and operational control. Provided by publisher. [Sustainable Food Supply Chains](#) Riccardo Accorsi, Riccardo Manzini, 2019-06-12 *Sustainable Food Supply Chains: Planning, Design and Control through Interdisciplinary Methodologies* provides integrated and practicable solutions that aid planners and entrepreneurs in the design and optimization of food production, distribution systems and operations and drives change toward sustainable food ecosystems. With synthesized coverage of the academic literature, this book integrates the quantitative models and tools that address each step of food supply chain operations to provide readers with easy access to support decision quantitative and practicable methods. Broken into three parts, the book begins with an introduction and problem statement. The second part presents quantitative models and tools as an integrated framework for the food supply chain system and operations design. The book concludes with the presentation of case studies and applications focused on specific food chains. *Sustainable Food Supply Chains: Planning, Design and Control through Interdisciplinary Methodologies* will be an indispensable resource for food scientists, practitioners and graduate students studying food systems and other related disciplines. Contains quantitative models and tools that address the interconnected areas of the food supply chain. Synthesizes academic literature related to sustainable food supply chains. Deals with interdisciplinary fields of research: Industrial Systems Engineering, Food Science, Packaging Science, Decision Science, Logistics and Facility Management, Supply Chain Management, Agriculture and Land use Planning that dominate food supply chain systems and operations. Includes case studies and applications. **Multi-Objective Combinatorial Optimization Problems and Solution Methods** Mehdi Toloo, Siamak Talatahari, Iman Rahimi, 2022-02-09 *Multi-Objective Combinatorial Optimization Problems and Solution Methods* discusses the results of a recent multi-objective combinatorial optimization achievement that considered metaheuristic mathematical programming, heuristic, hyper heuristic and hybrid approaches. In other words, the book presents various multi-objective combinatorial optimization issues that may benefit from different methods in theory and practice. Combinatorial optimization problems appear in a wide range of applications in operations research, engineering, biological sciences and computer science, hence many optimization approaches have been developed that link the discrete universe to the continuous universe through geometric, analytic and algebraic techniques. This book

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