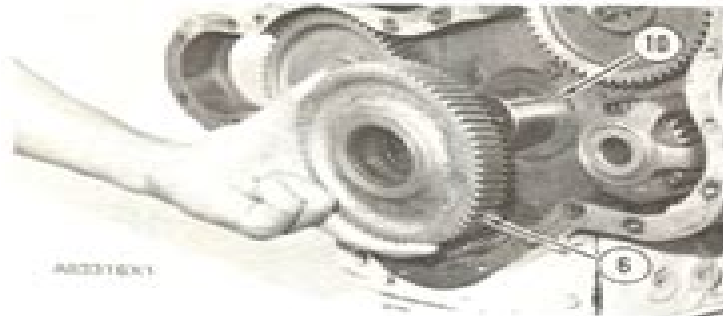


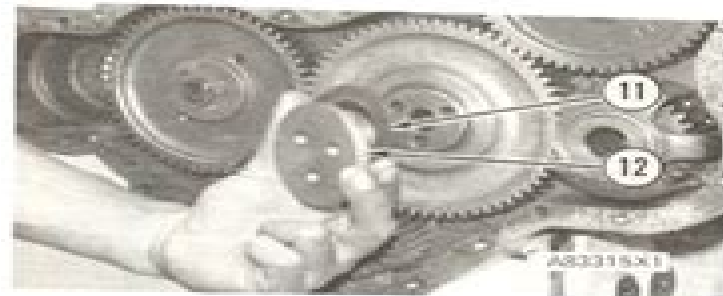
TIMING GEARS

Make sure timing marks on the idler gear are in alignment with the timing marks on the crankshaft gear, the camshaft gear and the distributor drive gear.

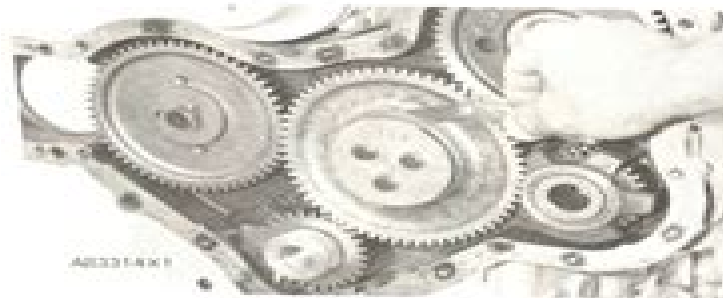
Install the washer (10) and idler gear (6) in position.



Install the plate with the identification "TOP" in position.



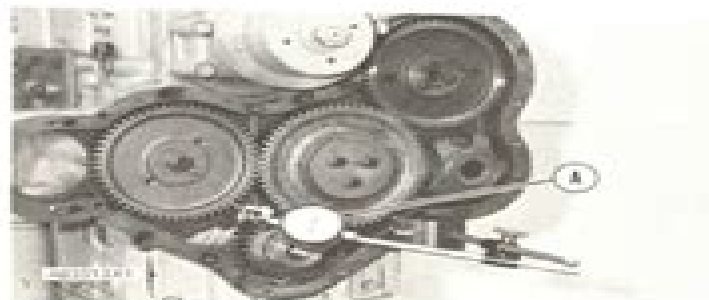
Install the three bolts that hold the plate in position. Tighten bolts to a torque of 30 lb.ft. (40 N·m).



Check the idler gear end clearance. This must be .003 in. (0.25 mm).

Check timing gear (backlash) gear clearance with feeler (A). The backlash must be between .005 to .006 in. (0.08 to 0.15 mm).

Install timing gear case cover



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