

走模前用

模具检测表
Mould Check List

工程号 Project Name	零件编号 Part Number	管理编号 LT control No.			
模号 Tool Number	零件名称 Part Name				
检测项目 Check List		Yes	No	N/A	备注 Remark
1	背板(码板&QMC板),码模孔,码模槽的尺寸符合图纸 Back Plate(Clamping plate & QMC plate), clamping holes/slots: sizes to drawing				
2	顶棍孔的位置及顶棍的尺寸符合图纸,攻牙为: K.O. Holes location, ejector bar, size to drawing, tapped thread:				
3	运水线出入口按图纸打上标记(IN1, 2, ...或OUT1, 2, ...) Water lines stamped IN1,2.. & OUT1,2.. to drawing				
4	运水线的快接喉咀按要求,规格:BSP Jiffy connector of water to requirement, spec:				
5	运水线路通水检查,在水压为8. KG/CM ² 不漏水 Water circuit checked for flow, no leakage at 8 kg/cm ²				
6	液压线路出入口按图纸打上标记(Open或Close, Ejector或Return) Hydraulic lines stamped Open&Close, Ejector&Return				
7	按要求在码上雕刻零件号,模腔号,胶料名称等 Engrave in core: part number,cavity number, plastic name				
8	凸模和凹模的表面抛光按图纸&要求 Cavity and Core polish to drawing & requirement				
9	流道及水口已打磨光滑, #320沙纸以上 Runner and gate polished, #320 sandpaper				
10	顶出系统动作顺畅 Ejection system functions freely				
11	油缸行位要安装限位开关,确保动作正常 Use limit switch for limit detection of slide positions, ensure cylinder slider move properly				
12	定位环(法兰),模板,顶棍,吊模巴等要打上模号 Locating Ring, platen, Ejector bar., lifting strap stamped with Tool number				

Injection Molding Machine Maintenance Checklist

Ottmar Brandau



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