

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.308 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182.282 miles/s = 299.79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0087		1.75	0.0445	1/16	4.80	0.1215	79	.78
	0.35	0.0089		1.80	0.0470	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0495	3/16	5.00	0.1270	77	.74
	0.40	0.0104		1.90	0.0510	1/4	5.10	0.1295	76	.73
	0.43	0.0110		1.95	0.0535	5/16	5.20	0.1320	75	.72
	0.45	0.0118		2.00	0.0560	3/8	5.30	0.1345	74	.71
1/16	0.375	0.0094		2.05	0.0585	7/16	5.40	0.1370	73	.70
	0.40	0.0102		2.10	0.0610	1/2	5.50	0.1395	72	.69
	0.42	0.0107		2.15	0.0635	5/8	5.60	0.1420	70	.68
	0.45	0.0114		2.20	0.0660	3/4	5.70	0.1445	69	.67
	0.48	0.0122		2.25	0.0685	1 1/8	5.80	0.1470	68	.66
	0.50	0.0127		2.30	0.0710	1 1/4	5.90	0.1495	67	.65
	0.52	0.0133		2.35	0.0735	1 3/8	6.00	0.1520	66	.64
	0.55	0.0141		2.40	0.0760	1 1/2	6.10	0.1545	65	.63
	0.58	0.0149		2.45	0.0785	1 3/4	6.20	0.1570	64	.62

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.70	0.2445		12.40	0.4491		22.00	0.7480	50	4.80
1/8	6.80	0.2448		12.50	0.4508	1/8	22.25	0.7578	49	4.75
	6.90	0.2454		12.60	0.4525	1/4	22.50	0.7676	48	4.70
	7.00	0.2460		12.70	0.4542	3/8	22.75	0.7774	47	4.65
	7.10	0.2466		12.80	0.4559	1/2	23.00	0.7872	46	4.60
	7.20	0.2472		12.90	0.4576	5/8	23.25	0.7970	45	4.55
	7.30	0.2478		13.00	0.4593	3/4	23.50	0.8068	44	4.50
	7.40	0.2484		13.10	0.4610	7/8	23.75	0.8166	43	4.45
	7.50	0.2487		13.20	0.4617	1 1/8	24.00	0.8264	42	4.40
	7.60	0.2490		13.30	0.4624	1 1/4	24.25	0.8362	41	4.35
	7.70	0.2493		13.40	0.4631	1 3/8	24.50	0.8460	40	4.30
	7.80	0.2496		13.50	0.4638	1 1/2	24.75	0.8558	39	4.25
	7.90	0.2499		13.60	0.4645	1 3/4	25.00	0.8656	38	4.20
	8.00	0.2500		13.70	0.4652	1 7/8	25.25	0.8754	37	4.15
	8.10	0.2503		13.80	0.4659	2	25.50	0.8852	36	4.10
	8.20	0.2506		13.90	0.4666	2 1/8	25.75	0.8950	35	4.05

SIZE AND LETTER SIZES

Zeus Engineering Booklet

M Woodhall



Zeus Engineering Booklet:

Zeus Engineering Booklet Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Zeus Engineering Booklet**," compiled by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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Table of Contents Zeus Engineering Booklet

1. Understanding the eBook Zeus Engineering Booklet
 - The Rise of Digital Reading Zeus Engineering Booklet
 - Advantages of eBooks Over Traditional Books
2. Identifying Zeus Engineering Booklet
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zeus Engineering Booklet
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zeus Engineering Booklet
 - Personalized Recommendations
 - Zeus Engineering Booklet User Reviews and Ratings
 - Zeus Engineering Booklet and Bestseller Lists

-
5. Accessing Zeus Engineering Booklet Free and Paid eBooks
 - Zeus Engineering Booklet Public Domain eBooks
 - Zeus Engineering Booklet eBook Subscription Services
 - Zeus Engineering Booklet Budget-Friendly Options
 6. Navigating Zeus Engineering Booklet eBook Formats
 - ePub, PDF, MOBI, and More
 - Zeus Engineering Booklet Compatibility with Devices
 - Zeus Engineering Booklet Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Zeus Engineering Booklet
 - Highlighting and Note-Taking Zeus Engineering Booklet
 - Interactive Elements Zeus Engineering Booklet
 8. Staying Engaged with Zeus Engineering Booklet
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zeus Engineering Booklet
 9. Balancing eBooks and Physical Books Zeus Engineering Booklet
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zeus Engineering Booklet
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Zeus Engineering Booklet
 - Setting Reading Goals Zeus Engineering Booklet
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Zeus Engineering Booklet
 - Fact-Checking eBook Content of Zeus Engineering Booklet
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

-
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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