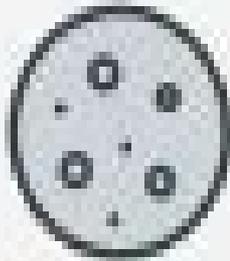
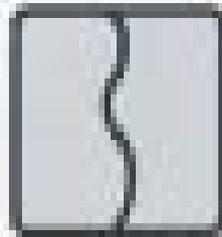


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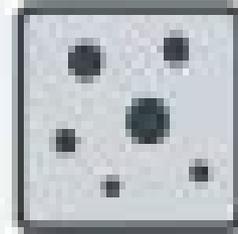
Gas Porosity



Shrinkage



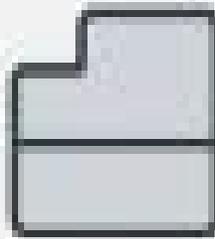
Cold Shut



Inclusion



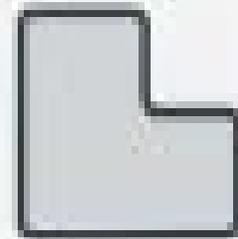
Hot Tear



Mold Shift



Oxide Film  
/ Dross



Incomplete  
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# Common Casting Defects Defect Analysis And Solution

**L Darling-Hammond**



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