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PREVENTIVE MAINTENANCE CHECKLIST

| DATE | | SHIFT & TIME | |
|----------|-----------------------------------|--------------------|---------|
| M/C No. | HAPL/MIG/ | MAINT. DONE BY | |
| SL. No. | CHECK POINTS FOR MAINTENANCE | MARK AS PER LEGEND | REMARKS |
| A | POWER SOURCE | | |
| 1 | Check power supply 3ph | | |
| 2 | Check GAS Supply | | |
| 3 | Check Amp & Volt meter | | |
| 4 | Check Thyrister | | |
| 5 | Check all Transformer | | |
| 6 | Check main PCB | | |
| 7 | Check Crater PCB | | |
| 8 | Check Gas valve | | |
| 9 | Check power contactor | | |
| 10 | Check and ensure the operation | | |
| B | WIRE FEEDER | | |
| 1 | Check DC Motor | | |
| 2 | Check the remote | | |
| 3 | Check the hub nut of spool | | |
| 4 | Check the all connections | | |
| 5 | Check any leakage of gas | | |
| 6 | Check all the fasteners | | |
| 7 | Check and ensure the operation | | |
| C | REGULATOR & FLOW METER | | |
| 1 | Check the inlet and out let cons | | |
| 2 | Check the meter | | |
| 3 | Check the Diaphragm | | |
| 4 | Check other related fitment | | |
| 5 | Check and ensure the operations | | |
| 6 | Check heater if any | | |
| D | WELDING TORCH | | |
| 1 | Check the euro connections | | |
| 2 | Check the cable for any damages | | |
| 3 | Clean the liner with air | | |
| 4 | Clean the nozzle and others | | |
| 5 | Check the trigger | | |
| 6 | Check and ensure the operation | | |

LEGEND

| | | | |
|-------------------------------------|---------------|-------------------------------------|---|
| <input checked="" type="checkbox"/> | CHECKED OK | <input checked="" type="checkbox"/> | MAJOR PROBLEM |
| <input checked="" type="checkbox"/> | MINOR PROBLEM | <input checked="" type="checkbox"/> | PREVENTIVE MAINT. NOT DONE ON SCHEDULE DATE |
| PREPARED BY: SUNIL S. DEVANGAD | | APPROVED BY: MANOJ M. SHARMA | |
| MAINT. INCHARGE | | | |

Preventive Maintenance Checklist Mig Welding Machine

Ying Liu



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| Experiment | [CH ₃ COBr] (mol/L) | [OH ⁻] (mol/L) | Initial Rate (mol/L s) |
|------------|--------------------------------|----------------------------|------------------------|
| 1 | 0.10 | 0.10 | 0.010 |
| 2 | 0.20 | 0.10 | 0.020 |
| 3 | 0.10 | 0.20 | 0.020 |
| 4 | 0.20 | 0.20 | 0.040 |

a 3 10 b 6 10 c 18 10 d 9 10 e none of these

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