

# Chapter 2 Part D: Engine removal and overhaul procedures

## Contents

Crankshaft - refitting and main bearing running clearance check . . .	13	Engine overhaul - preliminary information . . . . .	5
Crankshaft - removal and inspection . . . . .	8	Engine overhaul - reassembly sequence . . . . .	11
Cylinder block/crankcase - cleaning and inspection . . . . .	9	Engine/transmission removal - preparation and precautions . . . . .	2
Cylinder head - dismantling, cleaning, inspection and reassembly . . . . .	6	General information . . . . .	1
Engine - initial start-up after overhaul . . . . .	15	Main and big-end bearings - inspection . . . . .	10
Engine/automatic transmission - removal, separation, reconnection and refitting . . . . .	4	Piston/connecting rod assembly - refitting and big-end bearing running clearance check . . . . .	14
Engine/manual transmission - removal, separation, reconnection and refitting . . . . .	3	Piston/connecting rod assembly - removal and inspection . . . . .	7
		Piston rings - refitting . . . . .	12

## Degrees of difficulty

Easy, suitable for novice with little experience



Fairly easy, suitable for beginner with some experience



Fairly difficult, suitable for competent DIY mechanic



Difficult, suitable for experienced DIY mechanic



Very difficult, suitable for expert DIY or professional



## Specifications

**Note:** At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

### Cylinder head

Maximum gasket face distortion . . . . .	0.05 mm
Cylinder head height:	
XV, XW and XY series engines . . . . .	Not available
XU series engines . . . . .	141.0 ± 0.05 mm
TU series engines . . . . .	111.2 ± 0.05 mm

### Valves

#### Valve head diameter:

Inlet:	
XV8 engines . . . . .	34.8 mm
XW7, XY7 and XY8 engines . . . . .	37.0 mm
XU5J engines . . . . .	40.0 mm
All other XU series engines . . . . .	41.6 mm
TU9 series engines . . . . .	34.8 mm
TU1 series engines . . . . .	36.8 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	36.8 mm
TU3FM engines . . . . .	39.5 mm

#### Exhaust:

XV8 engines . . . . .	27.8 mm
XW7, XY7 and XY8 engines . . . . .	29.5 mm
XU5J engines:	
Early models . . . . .	32.0 mm
Later models . . . . .	32.95 mm
All other XU series engines . . . . .	34.5 mm
TU9 series engines . . . . .	27.9 mm
TU1 series engines . . . . .	29.4 mm
TU3, TU3A, TU3M and TU3S engines . . . . .	29.4 mm
TU3FM engines . . . . .	31.4 mm

#### Valve stem diameter:

Inlet:	
XV, XW and XY series engines . . . . .	6.0 mm
XU51 and XU5M series engines . . . . .	7.30 mm
All other XU series engines . . . . .	7.98 mm
TU series engines . . . . .	6.99 mm

# Procedures Of Engine Overhaul

**Rachel Sandford**



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## **Table of Contents Procedures Of Engine Overhaul**

1. Understanding the eBook Procedures Of Engine Overhaul
  - The Rise of Digital Reading Procedures Of Engine Overhaul
  - Advantages of eBooks Over Traditional Books
2. Identifying Procedures Of Engine Overhaul
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Procedures Of Engine Overhaul
  - User-Friendly Interface
4. Exploring eBook Recommendations from Procedures Of Engine Overhaul
  - Personalized Recommendations
  - Procedures Of Engine Overhaul User Reviews and Ratings
  - Procedures Of Engine Overhaul and Bestseller Lists
5. Accessing Procedures Of Engine Overhaul Free and Paid eBooks
  - Procedures Of Engine Overhaul Public Domain eBooks
  - Procedures Of Engine Overhaul eBook Subscription Services
  - Procedures Of Engine Overhaul Budget-Friendly Options

6. Navigating Procedures Of Engine Overhaul eBook Formats
  - ePub, PDF, MOBI, and More
  - Procedures Of Engine Overhaul Compatibility with Devices
  - Procedures Of Engine Overhaul Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Procedures Of Engine Overhaul
  - Highlighting and Note-Taking Procedures Of Engine Overhaul
  - Interactive Elements Procedures Of Engine Overhaul
8. Staying Engaged with Procedures Of Engine Overhaul
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Procedures Of Engine Overhaul
9. Balancing eBooks and Physical Books Procedures Of Engine Overhaul
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Procedures Of Engine Overhaul
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Procedures Of Engine Overhaul
  - Setting Reading Goals Procedures Of Engine Overhaul
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Procedures Of Engine Overhaul
  - Fact-Checking eBook Content of Procedures Of Engine Overhaul
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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