

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
 - a. The emergency stop button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
 - a. after every mold change
 - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

Notes Injection Molding Machine Maintenance

Janice W. McLean



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Reviewing **Notes Injection Molding Machine Maintenance**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Notes Injection Molding Machine Maintenance**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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