

03. Calculate Process Capability Indices

Compute C_p , C_{pk} , P_p , and P_{pk} to evaluate the process capability.

02. Verify Stability

Ensure the process is stable and in control using control charts.

04. Interpret Results

Compare the calculated indices to desired capability benchmarks (e.g., C_p , $C_{pk} \geq 1.33$ is often considered acceptable).

01. Collect Data:

Gather a representative sample of data from the process.

05. Identify Improvement Areas

If the process is not capable, identify and implement improvements to reduce variability or shift the process mean.



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BM King



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