

HAZOP on Distillation column

Guide word	Deviation	Possible causes	consequences	Action record
No	No flow	<ul style="list-style-type: none"> • Pipe blockage • Control valve shut • Valve fail • Pump failure • Tube blockage and leakage 	<ul style="list-style-type: none"> • Column dry out • Possible dangerous concentration • No operation 	<ul style="list-style-type: none"> • Install low level alarm • Check maintenance • Make bypass • Emergency plant shut down
Less	Less flow	<ul style="list-style-type: none"> • Pipe blockage • Control valve shut • Valve fail • Pump failure • Tube blockage and leakage 	<ul style="list-style-type: none"> • Changes in product quality 	<ul style="list-style-type: none"> • Install low level alarm • Check maintenance • Make bypass • Emergency plant shut down
More	More flow	<ul style="list-style-type: none"> • Control valve is fully opened • Increase pumping capacity • Control valves failure 	<ul style="list-style-type: none"> • Flooding in the column • Change in product quality • Rise in bottom • Temperature increases 	<ul style="list-style-type: none"> • Install high level alarm • Install control • Check maintenance

Hazop Analysis For Distillation Column

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