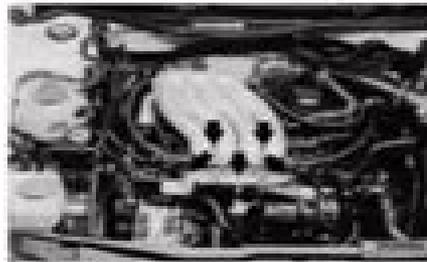
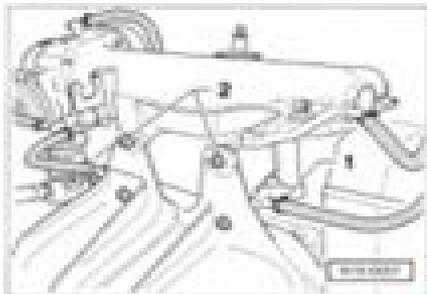


Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)



- Seal all disconnected fuel and vacuum lines to prevent contamination.
- Remove air plenum assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use storage and/or cable retainers. (MSD engine only)
- Unplug wiring harness connectors from throttle control module.
- Remove 2 support braces from throttle control module that connect to the distributor and cylinder head.
- Disconnect vacuum hose connection for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- A Loosen and remove bolts (assembly holding upper and lower sections of intake manifold together. (MSD engine shown).
- A On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for weatherstripping.



- Remove upper section of intake manifold and top ends of all mounted upper parts on lower section with caution (do not shift or warp legs (braces) or other suitable support).

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15

Drive belts, assembly

1. Belt
 - Remove cap nut.
 - Tighten to 120 Nm (88 ft-lb) + 1/2 turn (20°).
 - To loosen and tighten counter-torque with 24 N.
 - Torques and tolerances must be free of oil and grease.
 - Additional torque tolerance (shown) in Nm (1/2 turn (20°) steps).
2. Belt
 - Remove cap nut.
 - Tighten to 120 Nm (88 ft-lb) + 1/2 turn (20°).
3. Belt
 - Remove cap nut.
 - Tighten to 120 Nm (88 ft-lb) + 1/2 turn (20°).
4. Timing belt guard, water section
 - Tighten to 10 Nm (7 ft-lb).
5. Timing belt guard, visible section
 - Tighten to 40 Nm (29 ft-lb).
6. Right engine mount
 - Tighten to 20 Nm (15 ft-lb).
7. Timing belt
 - Rotate engine direction of rotation before assembling.
 - Check for wear.
 - Do not reuse.
8. Water pump
 - Remove cap nut.
 - Tighten to 20 Nm (15 ft-lb).
9. Belt
 - Tighten to 20 Nm (15 ft-lb).
10. Belt
 - Tighten to 40 Nm (29 ft-lb).
11. Belt
 - Tighten to 20 Nm (15 ft-lb).
12. Belt
 - Tighten to 40 Nm (29 ft-lb).
13. Belt
 - Tighten to 20 Nm (15 ft-lb).
14. Belt
 - Tighten to 20 Nm (15 ft-lb).
15. Belt
 - Tighten to 40 Nm (29 ft-lb).
 - To loosen and tighten belt, counter-torque using 24 N.



17. Camshaft sprocket
 - Remove from camshaft using lever and nut.
18. Tensioning roller
 - Remove automatic timing belt tensioning roller.
19. Water pump
 - Two-piece construction.
20. Belt
 - Tighten to 40 Nm (29 ft-lb).
21. Belt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
 - Check together for ease of movement.
23. Water pump
 - Check together for ease of movement.
24. Water pump
 - Remove before removing cap nut (20).
25. Camshaft timing belt drive sprocket
 - Remove drive nut.
26. Bushing, threaded
 - Remove from camshaft using lever and nut.
27. Diesel injection pump
 - Refer to Diesel injection pump, generator power door, fly bolts, and air conditioner compressor.
28. Assembly bracket
 - Refer to Diesel injection pump, generator power door, fly bolts, and air conditioner compressor.
29. Belt
 - Tighten to 40 Nm (29 ft-lb).

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