






Chapter 2 Part D: Engine removal and overhaul procedures

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Degrees of difficulty

Easy , suitable for novice with little experience		Fairly easy , suitable for beginner with some experience		Fairly difficult , suitable for competent DIY mechanic		Difficult , suitable for experienced DIY mechanic		Very difficult , suitable for expert DIY or professional	
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Specifications

Note: At the time of writing, many specifications for certain engines were not available. Where the relevant specifications are not given here, refer to your Peugeot dealer for further information.

Cylinder head

Maximum gasket face distortion	0.05 mm
Cylinder head height:	
XV, XW and XY series engines	Not available
XU series engines	141.0 ± 0.05 mm
TU series engines	111.2 ± 0.05 mm

Valves

Valve head diameter:

Inlet:	
XV8 engines	34.8 mm
XW7, XY7 and XY8 engines	37.0 mm
XU5J engines	40.0 mm
All other XU series engines	41.6 mm
TU9 series engines	34.8 mm
TU1 series engines	36.8 mm
TU3, TU3A, TU3M and TU3S engines	36.8 mm
TU3FM engines	39.5 mm

Exhaust:

XV8 engines	27.8 mm
XW7, XY7 and XY8 engines	29.5 mm
XU5J engines:	
Early models	32.0 mm
Later models	32.95 mm
All other XU series engines	34.5 mm
TU9 series engines	27.9 mm
TU1 series engines	29.4 mm
TU3, TU3A, TU3M and TU3S engines	29.4 mm
TU3FM engines	31.4 mm

Valve stem diameter:

Inlet:	
XV, XW and XY series engines	6.0 mm
XU51 and XU5M series engines	7.30 mm
All other XU series engines	7.98 mm
TU series engines	6.99 mm

Procedures Of Engine Overhaul

J Ma



Procedures Of Engine Overhaul:

General Motors N-cars Automotive Repair Manual Richard Lindwall, John Harold Haynes, 1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *MFPG Mechanical Failures Prevention Group. Meeting, 1982* **Diesel Engine Repair** John F. Dagle, 1982 **Locomotive Cyclopedia of American Practice** ,1956 **Modern Aviation Engines** Victor Wilfred Pagé, 1929 Locomotive Cyclopedia of American Practice, 1950-52 ,1950 *The SAE Journal* ,1929 Vols 30 54 1932 46 issued in 2 separately paged sections General editorial section and a Transactions section Beginning in 1947 the Transactions section is continued as SAE quarterly transactions **Federal Register** ,1961 *Docket No. 117638* ,2014 **Matthews V. Chicago Transit Authority** ,2014 **Chilton's Repair & Tune-up Guide** Chilton Book Company, 1984 *Motor Freight* ,1929 Airway Age Fred F. Marshall, 1929 Chilton's Repair Manual ,1992 **Chilton Book Company Repair & Tune-up Guide, Toyota Corona, Crown, Cressida, Mark II, Van, 1970-86** ,1987 Chilton's original line of model specific information covers older vehicles Each manual offers repair and tune up guidance designed for the weekend for the weekend mechanic covering basic maintenance and troubleshooting For the hobbyist or used car owner this information is essential and unavailable elsewhere All books are paperback **Chilton's Repair & Tune-up Guide** ,1985 *Chilton's Repair & Tune-up Guide, Chevy S-10, GMC S-15 Pick-ups, 1982-85* Chilton Book Company, 1985 **Chilton's General Motors Bonneville/LeSabre/Eighty-eight 1988-93 Repair Manual** ,1993 Covers all U S and Canadian models of Pontiac Bonneville Oldsmobile Eighty Eight and Buick LeSabre wiring and vacuum diagrams Cover Chilton Book Company Repair & Tune-up Guide ,1986 **Chilton's Repair & Tune-up Guide, Omni, Horizon, Rampage, 1978-84** ,1984

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