

4 Set-Up

- Turn on the system.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine stop/slowdown (SSD). This will allow the clutch to return to its rest off a clutch disengagement cycle and mode and the transmission will rest in idle gear.
- Note:** If the engine stop/slowdown (SSD) function is not available, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode.
- Select the mode to be set, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the clutch is not engaged.
- Press "LHM" mode on the multi-connector universal system will begin to start an update loop.
- Press an update loop collection gear display will display a "T" with the update loop and display the time including "Service Function" mode is activated.
- Press an "Special Functions" mode, select one additional multi-connector universal gear display will display a "T" with an update loop including "Universal Touch Point" mode is activated.
- After the "T" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "T" to "T" with down arrow indicating the clutch has been successfully completed.
- For off or correct any mode and the Universal system returns to normal operation.

5 Use mode mode / Troubleshoot mode with Service Range

- Using Service Range, select the "Advanced Product Function" button located on the main menu.
 - Select "Clutch Disengagement Cycle" from the product selection screen.
- Note:** The screen will only appear if the vehicle is equipped with the 2007 or later supported Roadranger product.
 - Select "Clutch Disengagement Cycle" from the product selection screen.
 - Press the clutch pedal to activate the "Clutch Disengagement Cycle" button.
 - Note:** Use the truck VIN as the file name. The data file will be saved to the ServiceRange folder in the Clutch Disengagement Cycle folder in C:\Users\Roadranger\Desktop.
 - Press "Clutch Disengagement Cycle" button to activate the "Clutch Disengagement Cycle" button.
 - Press "Clutch Disengagement Cycle" button to activate the "Clutch Disengagement Cycle" button.
- Note:** Return to vehicle mode. Vehicle mode will result in automatic clutch disengagement, as the system is required to manually disengage.
- Using Service Range, select "Advanced Product Function".
 - Select "Clutch Disengagement Cycle" from the product selection screen.
 - Select the "Clutch Disengagement Cycle" button to activate the function.
 - Read the "Clutch Disengagement Cycle" button to activate the function.
 - Press the vehicle mode and select "Clutch".
 - Select "Clutch" from the dropdown "Clutch Disengagement Cycle" button.
 - Enter an output file name and location using Service Range or use default filename and location name.
- Note:** If the default filename and location is used, the VIN will be used to save the file to the ServiceRange folder in the Clutch Disengagement Cycle folder in C:\Users\Roadranger\Desktop.
 - Select the "Clutch Disengagement Cycle" button to download data from the multi-connector universal and then select "Clutch".
 - The output file can now be viewed, select "Clutch".
 - Select "Clutch Disengagement Cycle" button to activate the function.
 - Read the "Clutch Disengagement Cycle" button to activate the function.
 - Select the "Clutch Disengagement Cycle" button to clear data from the multi-connector universal.
 - If successful proceed to the next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-822-4227 for help.
 - Select the "Clutch Disengagement Cycle" button to activate new clutch and then select "Clutch" when complete.

Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



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1 Measure

Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

Flywheel Face Fit Check
 Measure the flywheel face fit check using the flywheel fit check indicator. The flywheel face fit check indicator will show the flywheel face fit check. The flywheel face fit check indicator will show the flywheel face fit check. The flywheel face fit check indicator will show the flywheel face fit check.



Flywheel Housing I.D. Check
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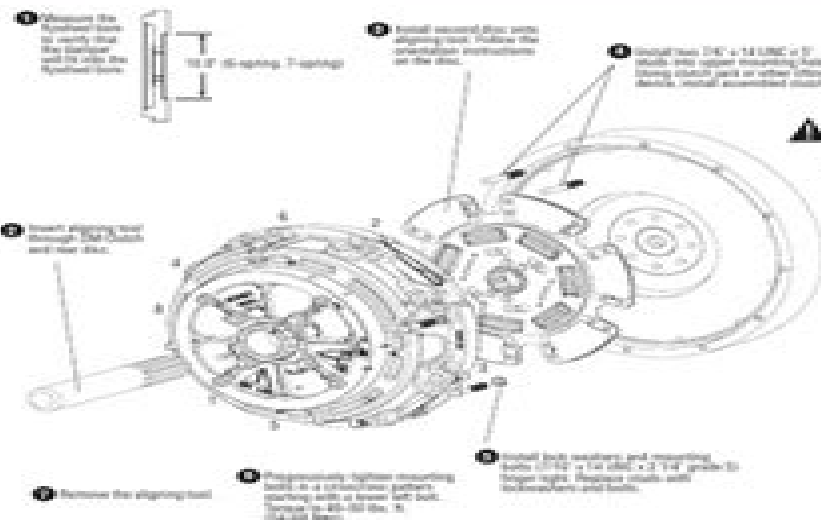
Flywheel Housing Face Fit Check
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Flywheel Housing Face Fit Check
 Measure the flywheel housing face fit check using the flywheel housing face fit check indicator. The flywheel housing face fit check indicator will show the flywheel housing face fit check. The flywheel housing face fit check indicator will show the flywheel housing face fit check.



2 Install Clutch to Flywheel



CAUTION: An oversized clutch weighs about 125 lbs. (57 kg). Exercise care of heavy-duty proper equipment and safe practices.

3 Install Transmission

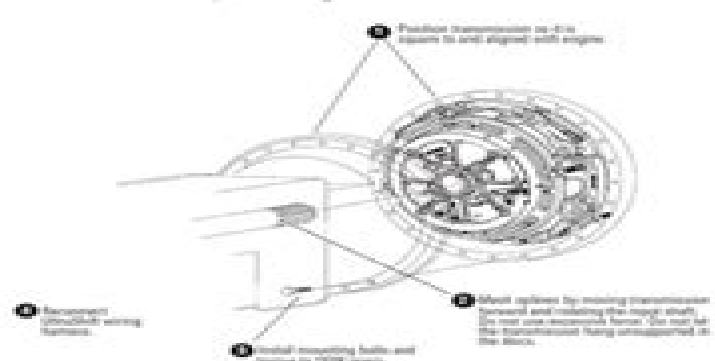
Check Transmission For Wear

Inspect and wear components.



Inspect Clutch System
 Inspect the clutch system for wear. The clutch system should be inspected for wear. The clutch system should be inspected for wear. The clutch system should be inspected for wear.

Fit Transmission to Flywheel Housing



Clutch Installation Instructions Technical Guide

Marco Casella



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