

## 4 Set-Up

- Turn on the system.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine stop/slowdown (SSD). This will allow the clutch to return to its rest off a clutch disengagement cycle and mode and the transmission will not go into limp.
- Note:** If the engine stop/slowdown (SSD) function is not available, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode. If the clutch is not disengaged, the clutch will remain in the disengagement mode.
- Select the mode to be set, proceed to Step 12.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the clutch is not engaged.
- Power "LIM" mode on the clutch controller. The clutch controller system will engage to start an additional hour.
- Repeat an additional hour disengagement cycle display will display a "T" with the clutch controller and display the time including "Service Function" mode is activated.
- Once an additional hour is completed, select one additional clutch controller gear display with display a "T" with an arrow indicating "Clutch" mode is activated.
- After the "T" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "T" to "R" with arrow indicating the clutch has been successfully completed.
- For off or correct any mode and the UltraShift system returns to normal operation.

## 5 Use clutch mode / Troubleshoot mode with Service Range

- Step 1**

  - Using ServiceRange, select the "Advanced Product Function" button located on the main menu.
  - Select Clutch Subsystem Mode 2 from the product selection screen.

**Note:** The screen will only appear if the vehicle is equipped with the 2007 or later supported Roadranger product.

  - Select Clutch Data Member "Advanced Product Function" screen.
  - Open the clutch data by selecting the "Open About info to a 'T' button."

**Note:** Use the truck VIN as the file name. The data file will be saved to the ServiceRange User in the Clutch Data sub-menu of the Roadranger Clutch Data.

  - Repeat clutch about info by selecting the "Open Clutch About" button.
  - Recalculate the new clutch by selecting the "Calculate Clutch" button.

**Note:** Return to vehicle mode. Recalculated clutch may result in excessive clutch vehicle operation, as the system is required to manually recalculate.

- Step 2**

  - Using Service Range, select "Advanced Product Function"
  - Select Clutch/SSD transmission model (See 3) from menu tree in your system menu.
  - Select the "Clutch/SSD Utility" and select the function.
  - Read the "SSD" description and select "Show"
  - Enter the vehicle info and select "Show."
  - Select "VIN" from the dropdown "Data Source" field.
  - Enter an output file name and location using Screen Bottom or use default filename and location shown.

**Note:** If the default filename and location is used, the VIN data file will be saved to the ServiceRange/Clutch Member in the VIN sub-menu of the Clutch.

  - Select the "Load Transfer" button to download data from transmission controller and then select "Save."
  - The output file can now be viewed, select "Show"
  - Select "Clutch Service Utility" to launch function.
  - Read the "SSD" description then select "Show."
  - Select the "Clear Clutch Data" button to clear data from transmission controller.
  - If successful proceed to next step. If unsuccessful call function and on-screen Contact Roadranger Call Center 1-800-822-4227 for help.
  - Select the "Calculate Clutch" button to recalculate new clutch and then select "Show" when complete.

# Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



Custom DM Clutches

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## 1 Measure

### Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel fit check indicator with steps the following:

**Flywheel Face Fit Check**  
 Measure the indicator height to the center of the flywheel face. The indicator height should be 0.000 to 0.005 inches (0.000 to 0.005 mm). If the indicator height is greater than 0.005 inches (0.005 mm), the flywheel face is not flat and the flywheel must be replaced. (Maximum allowed is 0.005 inches (0.005 mm).)



**Flywheel Housing I.D. Fit Check**  
 Measure the I.D. of the flywheel housing to the I.D. of the flywheel. The difference between the two measurements should be 0.000 to 0.005 inches (0.000 to 0.005 mm). If the difference is greater than 0.005 inches (0.005 mm), the flywheel housing is not the correct size and the flywheel must be replaced. (Maximum allowed is 0.005 inches (0.005 mm).)



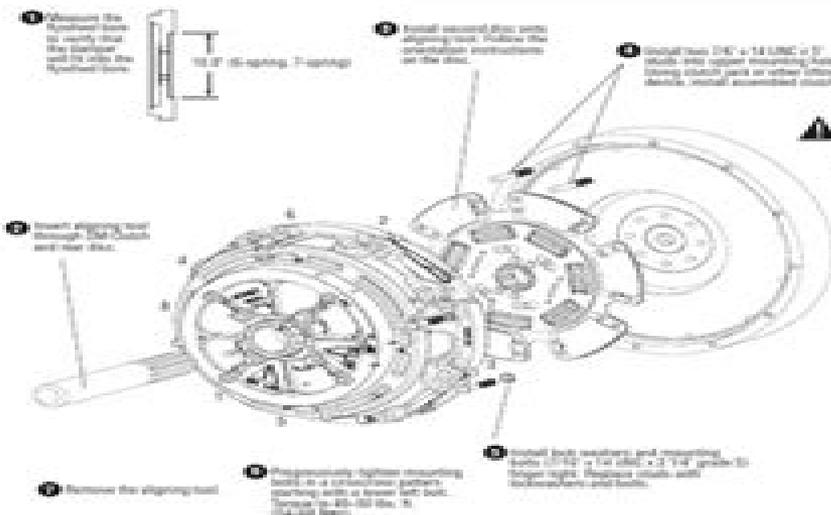
**Flywheel Housing Face Fit Check**  
 Measure the indicator height to the center of the flywheel housing face. The indicator height should be 0.000 to 0.005 inches (0.000 to 0.005 mm). If the indicator height is greater than 0.005 inches (0.005 mm), the flywheel housing face is not flat and the flywheel housing must be replaced. (Maximum allowed is 0.005 inches (0.005 mm).)



**Flywheel Housing Face Fit Check**  
 Measure the indicator height to the center of the flywheel housing face. The indicator height should be 0.000 to 0.005 inches (0.000 to 0.005 mm). If the indicator height is greater than 0.005 inches (0.005 mm), the flywheel housing face is not flat and the flywheel housing must be replaced. (Maximum allowed is 0.005 inches (0.005 mm).)

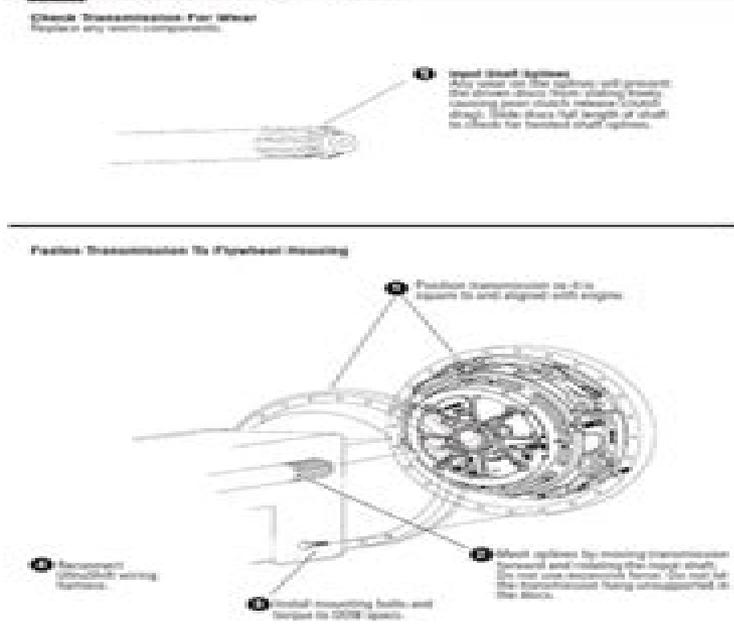


## 2 Install Clutch to Flywheel



**CAUTION:** An oversized clutch weighs about 125 lbs. (57 kg). Exercise care of heavy-duty proper equipment and use proper technique.

## 3 Install Transmission



# Clutch Installation Instructions Technical Guide

**United States. War Department**



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Clutch Installation Instructions Technical Guide: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels enthralling the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have charmed audiences this year. The Must-Read : Colleen Hoover "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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