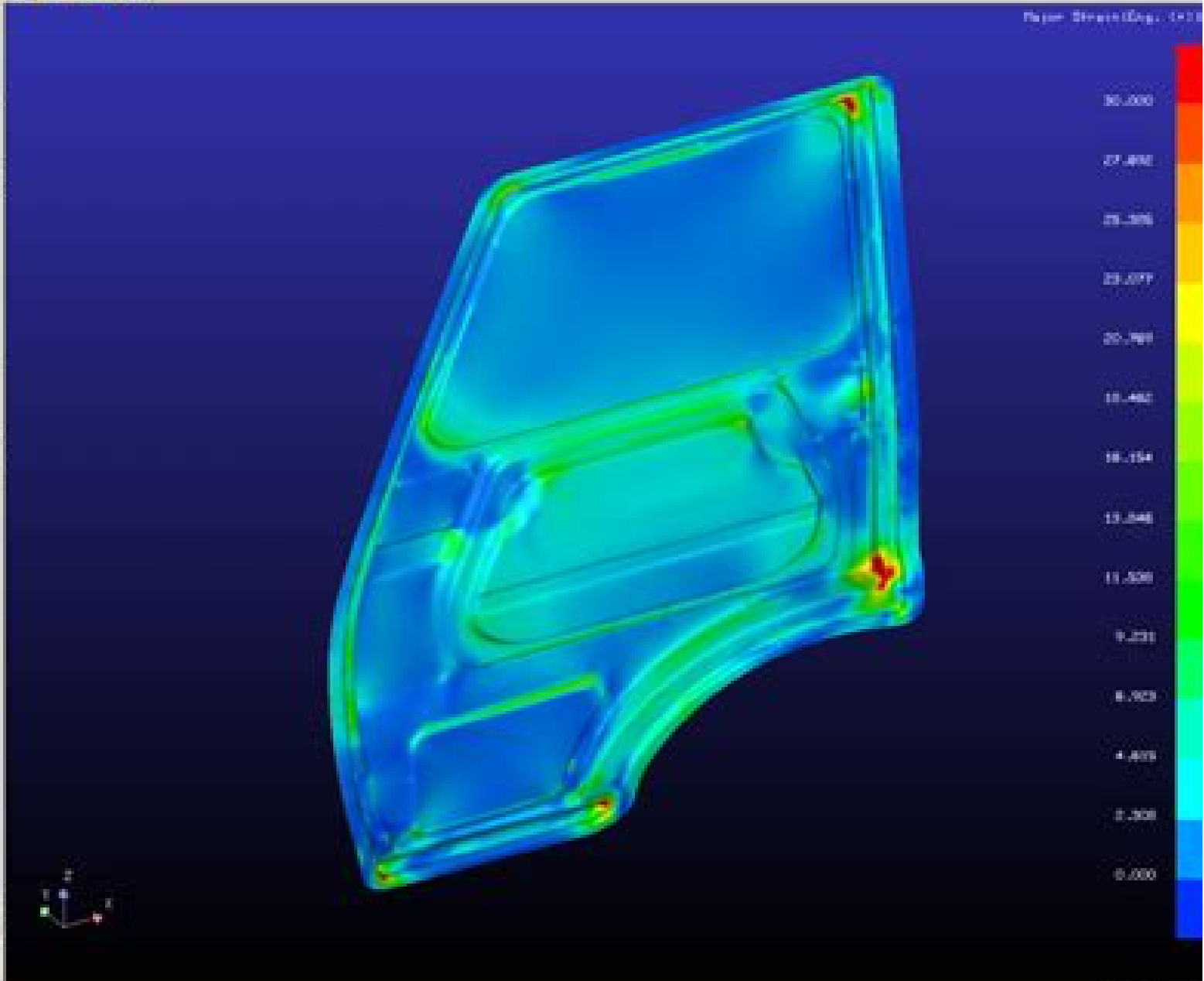




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 - CRDG, 0.001 mm
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 - Blankholder Force
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Forming Processes José Valdemar Fernandes, 2020-04-22 The numerical simulation of sheet metal forming processes has become an indispensable tool for the design of components and their forming processes. This role was attained due to the huge impact in reducing time to market and the cost of developing new components in industries ranging from automotive to packaging, as well as enabling an improved understanding of the deformation mechanisms and their interaction with process parameters. Despite being a consolidated tool, its potential for application continues to be discovered with the continuous need to simulate more complex processes, including the integration of the various processes involved in the production of a sheet metal component and the analysis of in-service behavior. The quest for more robust and sustainable processes has also changed its deterministic character into stochastic, to be able to consider the scatter in mechanical properties induced by previous manufacturing processes. Faced with these challenges, this Special Issue presents scientific advances in the development of numerical tools that improve the prediction results for conventional forming processes, enable the development of new forming processes, or contribute to the integration of several manufacturing processes, highlighting the growing multidisciplinary characteristic of this field. *Sheet Metal Forming Processes* Dorel Banabic, 2010-06-21 The concept of virtual manufacturing has been developed in order to increase industrial performances, being one of the most efficient ways of reducing manufacturing times and improving the quality of the products. Numerical simulation of metal forming processes as a component of the virtual manufacturing process has a very important contribution to the reduction of the lead time. The finite element method is currently the most widely used numerical procedure for simulating sheet metal forming processes. The accuracy of the simulation programs used in industry is influenced by the constitutive models and the forming limit curves models incorporated in their structure. From the above discussion, we can distinguish a very strong connection between virtual manufacturing as a general concept, finite element method as a numerical analysis instrument, and constitutive

laws as well as forming limit curves as a specificity of the sheet metal forming processes. Consequently, the material modeling is strategic when models of reality have to be built. The book gives a synthetic presentation of the research performed in the field of sheet metal forming simulation during more than 20 years by the members of three international teams: the Research Centre on Sheet Metal Forming (CERTETA) Technical University of Cluj-Napoca, Romania; AutoForm Company from Zurich, Switzerland; and VOLVO automotive company from Sweden. The first chapter presents an overview of different Finite Element (FE) formulations used for sheet metal forming simulation now and in the past.

Model Adaptivity in Sheet Metal Forming Simulation Dmitry Ledentsov, 2010

Mechanics Modeling of Sheet Metal Forming Jwo Pan, Sing C Tang, 2007-04-10

Functioning as an introduction to modern mechanics principles and various applications that deal with the science, mathematics, and technical aspects of sheet metal forming, *Mechanics Modeling of Sheet Metal Forming* details theoretically sound formulations based on principles of continuum mechanics for finite or large deformation which can then be implemented into simulation codes. The forming processes of complex panels by computer codes, in addition to extensive practical examples, are recreated throughout the many chapters of this book in order to benefit practicing engineers by helping them better understand the output of simulation software.

Theories, Methods and Numerical Technology of Sheet Metal Cold and Hot Forming Ping Hu, Ning Ma, Li-zhong Liu, Yi-guo Zhu, 2012-07-23

Over the last 15 years, the application of innovative steel concepts in the automotive industry has increased steadily. Numerical simulation technology of hot forming of high strength steel allows engineers to modify the formability of hot forming steel metals and to optimize die design schemes. *Theories, Methods and Numerical Technology of Sheet Metal Cold and Hot Forming* focuses on hot and cold forming theories, numerical methods, relative simulation, and experiment techniques for high strength steel forming and die design in the automobile industry. *Theories, Methods and Numerical Technology of Sheet Metal Cold and Hot Forming* introduces the general theories of cold forming, then expands upon advanced hot forming theories and simulation methods, including the forming process, constitutive equations, hot boundary constraint treatment, and hot forming equipment and experiments. Various calculation methods of cold and hot forming based on the authors' experience in commercial CAE software for sheet metal forming are provided, as well as a discussion of key issues such as hot formability with quenching process, die design, and cooling channel design in die and formability experiments. *Theories, Methods and Numerical Technology of Sheet Metal Cold and Hot Forming* will enable readers to develop an advanced knowledge of hot forming as well as to apply hot forming theories, calculation methods, and key techniques to direct their die design. It is therefore a useful reference for students and researchers as well as automotive engineers.

Sheet Metal Forming Simulation Using Explicit Finite Element Methods Karl Brian Nielsen, 2000

Computer Simulation of Sheet Metal Forming Society of Automotive Engineers, Inc, 1985

Sheet Metal Forming Processes Dorel Banabic, 2011-02-28

The book gives a synthetic presentation of the research performed during more than twenty years by the members of the Research Centre on Sheet Metal Forming, a CERTETA Technical

University of Cluj Napoca Romania The first chapter reminds some fundamental topics of the theory of plasticity A more extended chapter is devoted to the presentation of the phenomenological yield criteria emphasizing the formulations proposed by the CERTETA team BBC models The sheet metal formability is discussed in a separate chapter After presenting the methods used for the formability assessment the discussion focuses on the forming limit curves In this context the authors emphasize their contributions to the mathematical modeling of forming limit curves The aspects related to the implementation of the constitutive models in finite element codes are discussed in the last chapter of the book The performances of the models are proved by the numerical simulation of various sheet metal forming processes hydroforming deep drawing and bending The book is useful for the students doctoral fellows researchers and engineers who are mainly interested in the mechanical modeling and numerical simulation of sheet metal forming processes

Simulation of Sheet Metal Forming Processes Using FEM D. Redekop, V. Nguyen, Society of Manufacturing Engineers, 1986 Metal Forming

Chris V. Nielsen, Paulo A.F. Martins, 2021-02-12 Metal Forming Formability Simulation and Tool Design focuses on metal formability finite element modeling and tool design providing readers with an integrated overview of the theory experimentation and practice of metal forming The book includes formability and finite element topics including insights on plastic instability necking nucleation and coalescence of voids Chapters discuss the finite element method including its accuracy reliability and validity and finite element flow formulation helping readers understand finite element formulations iterative solution methods friction and contact between objects and other factors The book s final sections discuss tool design for cold warm and hot forming processes Examples of tools design guidelines and information related to tool materials lubricants finishes and tool failure are included as well Provides fundamental integrated knowledge on metal formability finite element topics and tool design Outlines user perspectives on accuracy reliability and validity of finite element modeling Discusses examples of tools their design guidelines tool lubricants and tool failure Considers the role played by stress triaxiality and shear and introduces uncoupled ductile damage criteria Includes applications worked examples and detailed techniques

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