

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all safety signs before operating the machinery or performing any maintenance.

B. Emergency stop button

1. When the button is pressed, all movement and pumps must immediately stop.
2. For newer machines:
 - a. The emergency stop button must be pulled inward to operate before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety devices and guards should be checked for proper operation:
 - a. after every mold change
 - b. at the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying during purging.
4. Safety interlock – check it to ensure that the machine won't purge if the cover is open.

Notes Injection Molding Machine Maintenance

Albert A Gayle



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