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- section body

### REMOVE, DISCONNECT

1. If necessary:
  - Air cleaner
  - Air intake hose.
2. Fit front toothed belt cover.
3. For 4-cyl version, upper part of front toothed belt cover.
4. Turn crankshaft in direction of rotation of engine, until marks align.

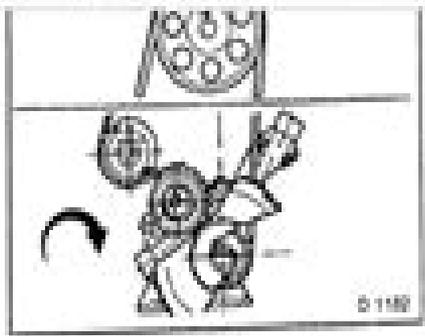


Fig. 17

### INSPECT

1. Cast in lower part of front toothed belt cover aligns with marking on crankshaft pulley.

**NOTE:**  
ON 14 HV ENGINES PLACE CRANKSHAFT PULLEY ON FIRST MARKING (10° BTDC).

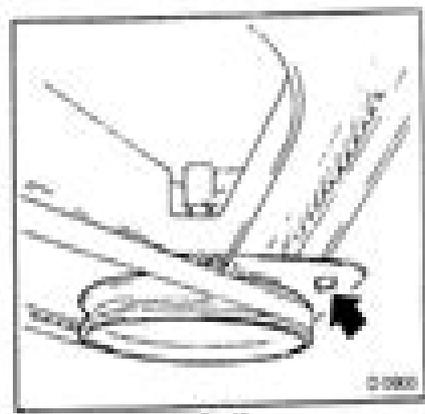
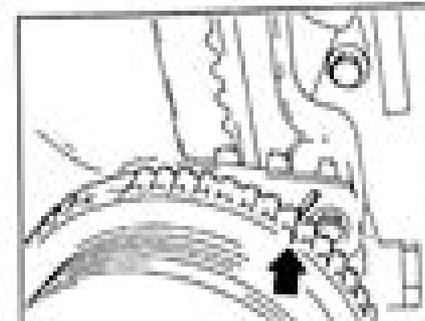


Fig. 18

### INSPECT

1. On the 16 SE engines, TDC mark is an instrument disc (in conjunction with ribbed V-belt pulley).



# Opel Astra 1995 Service Manual

**Haynes**



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