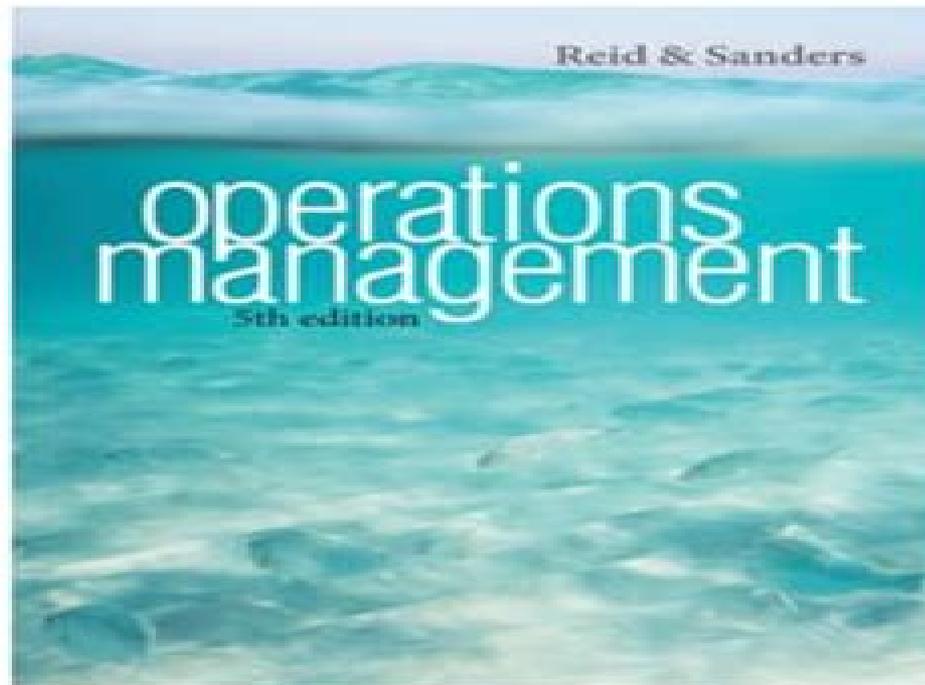


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Operations Management R. Dan Reid,Nada R. Sanders,2002

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